



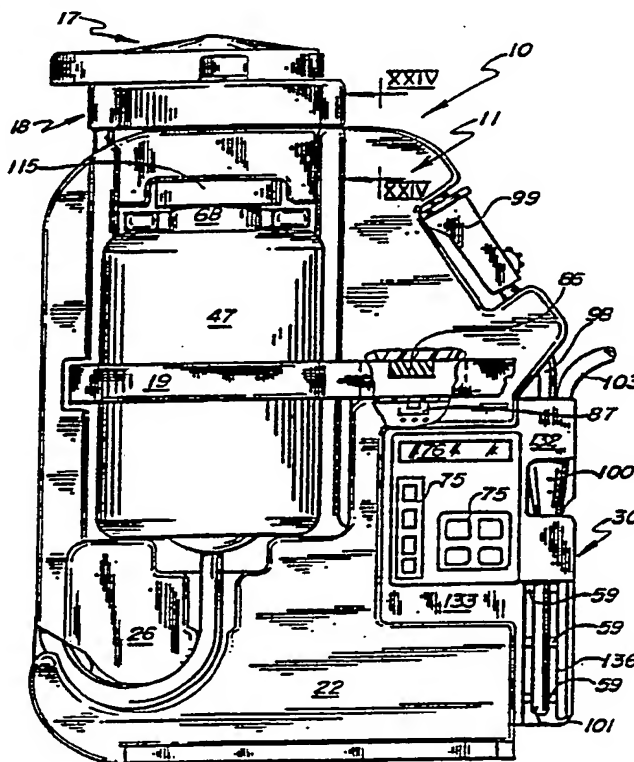
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(54) Title: AMBULATORY FLUID DELIVERY SYSTEM

(57) Abstract

The present invention relates to a fluid delivery system which includes a support device (10) for mounting a fluid delivery set (16) and an infusion pump (30) for ambulatory use. The support device (10) includes a compartment (12) for securely holding an infusion pump (30) and a separate compartment (13) for securely holding a fluid container (47, 49) of the fluid delivery set (16). The device further includes an elongate channel (14) into which the tubing (98) of the fluid delivery set (16) can be inserted and subsequently protected from kinking or inadvertent occlusion, and is adapted for use with rigid bottle (47), flexible bag (49), burette, spike set, etc. The device (10) may be used on an infusion pole, placed on a horizontal surface, or enclosed in a carrying case (90) for ambulatory use, and may include a recharging cable (139) which allows recharging of the pump (30) without removal of the pump (30) from the support device (10).



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AMBULATORY FLUID DELIVERY SYSTEM

TECHNICAL FIELD

1. Field of the Invention

This invention relates generally to a fluid delivery
5 system. More specifically, the present invention relates to
a support device used as a part of an ambulatory fluid
delivery system for supporting and protecting the pump and a
fluid delivery set, a connector cable for recharging the
pump when mounted to the support device, and a carrying case
10 for ambulatory use of the system.

2. Description of the Prior Art

It is common for patient's having certain medical
problems to require periodic premeasured infusions of fluid,
such as medicaments or nutrients, into their bodies. Exam-
15 ples of such patients are those who may require nutrients to
be delivered directly into their digestive tract periodical-
ly over long periods of time, or cancer patients who require
exacting amounts of medication to be delivered intravenously
at precise intervals.

20 In the past, such patients required hospitalization for
the time necessary to infuse the nutrients or medicaments,
in order to allow medical personnel to perform the infusions
at the proper time and in the proper amounts. Such a
procedure was extremely time consuming to the patient and
25 also the hospital personnel, and included the potential of
human error in calculation of infusion dosages and injection
time intervals.

An improvement on the above procedure has been to
employ a programmable pump to insure that the patient re-
30 ceives the proper infusion dosage at the proper time period,
thus relieving medical personnel from constant monitoring of
the patient, and from worrying about infusion amounts and
time tables. Although the programmable pump greatly re-

relieves medical personnel of time consuming care to the patient, the patient nevertheless remains bound to the hospital bed during the prolonged infusion periods.

A further improvement has been to develop an infusion system which can not only automatically infuse preset volumes of fluid into the patient on a predetermined timetable, but also allow the patient to be ambulatory. U.S. Patent No. 4,657,486 to Stemple et al., U.S. Patent No. 4,397,639 to Eschweiler et al., and U.S. Patent No. 4,416,595 to Cromie, are exemplary of portable infusion systems of this type. Each discloses a portable infusion device which is automatically operable at selected time intervals to inject accurate amounts of fluid medication into a patient's body, and is also sufficiently compact and portable to allow the patient to be ambulatory during the infusion procedure.

U.S. Patent No. 4,688,595 to Srebnik et al. is also exemplary of fluid delivery systems of this type. Srebnik discloses a delivery system which includes an integrally molded platform to which elements of the delivery system, i.e., the pump, the fluid container, etc. can be connected. The platform allows the entire fluid delivery system to be transportable as a unit and makes it possible for the patient to move about without the inconvenience of transporting a more cumbersome apparatus such as a prior art type infusion system which was commonly affixed to a pole mounted on wheels.

Although there have been improvements in portable fluid delivery systems in the past, there nevertheless remain several inadequacies. First, the prior art fluid infusion systems generally include a programmable pump, and a fluid delivery set comprising a fluid container, tubing, pinch clamp, drip chamber, etc., all connected as an integral unit. The container of the fluid delivery sets may be a flexible bag, a rigid glass or plastic bottle or a burette. Sometimes these standard fluid delivery sets (intended for

non-ambulatory use) include rather long tubular extensions to allow the fluid container to be placed on an infusion pole while the distal end of the tube can be attached to a bed ridden or non-ambulatory patient. These sets are generally ill suited for placement in a portable device such as that described by Srebnik et al., because the portable system requires significantly shorter tubing extension to properly operate. The excess tubing becomes cumbersome and inhibitive of proper operation of the system and often becomes occluded or pinched off during ambulatory use. Often, such prior art ambulatory systems have required a unique "non-standard" tubing design in order to allow the fluid delivery set to be properly attached to the pump. Since the "non-standard" ambulatory sets (such as shown by Stemple et al.) are generally unsuitable for use on standard non-ambulatory systems, it has been necessary for hospitals and other medical facilities to stock "non-standard" fluid delivery sets for use in ambulatory-type systems, and standard sets for all other uses.

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DISCLOSURE OF INVENTION

Briefly, and in general terms, the present invention provides for ambulatory use of a "standard" fluid delivery set, of a fluid delivery system, while at the same time provides for reliable prevention of kinking or occlusion of excess tubing and other inadvertent damage to the system.

It is an object of the present invention to provide a portable fluid delivery system which is designed to accommodate standard fluid delivery sets commonly intended for non-ambulatory use.

It is another object of the present invention to provide a fluid delivery system which is designed to avoid occlusions or damage to the tubing of the fluid delivery sets.

It is another object of the present invention to provide a support device for a fluid delivery system which will

allow use of standard fluid delivery sets (designed for non-ambulatory use) thereon and which will protect and avoid occlusion of any excess tubing therein.

5 It is another object of the present invention to provide a fluid delivery system which includes a support device which is readily adaptable for use with soft bag, blow molded bottle, glass bottle, or burette-type fluid containers of fluid delivery sets.

10 It is a further object of the present invention to provide a fluid delivery system including a support device which allows for the pump of the fluid delivery system to be readily attached or detached therefrom.

15 It is another object of the present invention to provide a support device which can be used either free-standing, attached to an infusion pole, or enclosed in a carrying case as part of the fluid delivery system.

20 It is another object of the present invention to provide a support device which can signal the pump of a fluid delivery system to allow the pump to modify its operation depending on whether or not it is intended to be used in an ambulatory or non-ambulatory manner.

25 It is further an object of the present invention to provide a support device which will signal the pump mounted therein to compensate for the changes in fluid pressure within the fluid delivery set due to the relative position of the fluid reservoir with respect to the infusion control member on the pump.

30 It is another object of the present invention to provide a support device and carrying case for a fluid delivery system which will allow use of standard fluid delivery sets (designed for non-ambulatory use) therein and which will protect and avoid occlusion of any excess tubing.

35 It is another object of the present invention to provide a connector cable which can attach directly to a support device of a fluid delivery system such that subsequent mounting of an infusion pump to the support

device will automatically cause connection of the pump to the connector cable.

It is a further object of the present invention to provide a connector cable having a unique connector end characterized by its ability to simultaneously be affixed to a support device in proper position for subsequent electrical connection with the pump as it is mounted to the support device for use.

These and other objects and advantages of the present invention are realized in a specific preferred embodiment thereof, disclosed herein for purposes of example and not by way of limitation, which comprises a support device formed of a rigid body having a first compartment for receiving and locking a standard infusion pump in place therein, and a second, a generically-shaped compartment for receiving and retaining a container of a fluid delivery set in a fixed position relative to the pump. The support device also includes a third compartment formed as an elongated channel extending around a substantial portion of the perimeter of the rigid body into which the tubing of the fluid delivery set can be inserted. The elongate channel is designed to approximately match the length of the tubing included on a "standard" fluid delivery set between the container and the pump to protect the tubing against kinking or occlusion along its entire length. The rigid body also includes straps, brackets, and clamps which are strategically positioned to provide maximum support for any one of several types of containers, such as soft bags, glass bottles, blow molded plastic bottles, burettes, etc.

The support device also includes a sensed means such as a magnet embedded in the pump compartment which can signal a sensor, such as a magnetic field sensor located in the pump, which can detect the sensed means when the pump is properly mounted within the pump compartment of the device. When the sensor detects the magnet, the input from the sensor to the pump causes the pump to select a modified control program

which adjusts the operation of the motor within the pump to compensate for variations in fluid pressure within the fluid delivery set caused by ambulatory use of the device.

The support device is preferably designed to be insertable into a carrying case for ambulatory use. However, the rigid body also includes a base which can be used to support the entire fluid delivery system in a free standing manner on a horizontal surface, and which may include an extendable leg to increase the stability thereof during such use. Alternatively, the rigid body may include a strap which allows it to be suspended from a standard infusion pole if desired.

The carrying case is preferably designed to include an extendible "chimney" which allows the carrying case to be adapted for use with fluid sets having large fluid containers which require the clamp of the support device to be moved to an extended position. The extensible chimney is formed of a plurality of flaps which can be folded into a closed, non-extended, position when not in use, and can be unfolded into an extended position when needed to wrap around and encase an extension of the support device when holding a large fluid container.

The fluid delivery system may also be used in conjunction with an elongated electrical connector cable having a first connector on one end thereof adapted for attachment to the ambulatory support device in proper placement for simultaneous attachment to the rechargeable pump, and a second connector on the opposite end thereof adapted for attachment to a charger unit. The first connector includes a primary locking member having a pair of resilient locking fingers which are insertable into a connector port in the support device. During insertion, the fingers resiliently deflect about a pair of locking tabs protruding into the connector port which lock the first connector in place in the support device. An electrical connection member also formed as part of the first connector is posi-

tioned relative to the primary locking member such that it is positioned within the pump compartment of the support device at a location predetermined to cause matching of the electrical connector to the recharge receptacle of the pump whenever the pump is properly mounted in the support device. The second connector of the connector cable is attachable to a charger unit, thus allowing recharging of the pump while mounted within the support device.

These and other objects and advantages of the present invention will become apparent from the following more detailed description, when taken in conjunction with the accompanying drawings in which like elements are identified with like numerals throughout.

BRIEF DESCRIPTION OF DRAWINGS

Figure 1 is a front view of a support device of a fluid delivery system made in accordance with the principals of the present invention;

Figure 2 is a right side view of the support device of Figure 1;

Figure 3 is a left side view of the support device of Figure 1;

Figure 4 is a rear view of the support device shown in Figure 1;

Figure 5 is a front view of the support device as shown in Figure 1, including a pump and a fluid infusion set with a rigid plastic bottle attached thereto for operation;

Figure 6 is a right side view of the support device and attached fluid delivery set as shown in Figure 5;

Figure 7 is a left side view of the support device and attached pump and fluid delivery set as shown in Figure 5;

Figure 8 is a cross-sectional view taken along line VIII-VIII of Figure 2 showing a preferred embodiment of the pump locking mechanism of the present invention;

Figures 9-12 show a preferred embodiment of the saddle bracket of the present invention;

Figure 13 is a cross-sectional view taken along line XIII-XIII of Figure 1 showing the attachment of the saddle bracket to the support device of the present invention;

5 Figures 14-16 show the support device of the present invention as shown in Figures 1-3 respectively, with a fluid delivery set having a flexible bag-type fluid container attached thereto for operation;

Figures 17-18 show a preferred embodiment of the inner clamp jaw of the lid clamp of the present invention;

10 Figures 19-20 show a preferred embodiment of the outer clamp jaw of the lid clamp of the present invention;

Figure 21 is a top view of the support device of the present invention as shown in Figure 1;

15 Figures 22-24 show a front view, left side view, and rear view respectively, of the support device of the present invention with the fluid container lid clamp thereof extended for use of the device with fluid delivery sets which include large fluid containers;

20 Figures 25-27 show a preferred embodiment of a locking mechanism for the extension clamp of the support device;

Figure 28 is a cross-sectional view taken along line XXVIII-XXVIII of Figure 4 showing the operation of the lid clamp locking mechanism of the support device;

25 Figure 29 is a cross-sectional view taken along line XXIX-XXIX of Figure 5 showing the tubing of a fluid delivery set located in a preferred embodiment of the tubing compartment of the support device of the present invention;

30 Figure 30 is a bottom view of the support device of the present invention as shown in Figure 1 with the rotatable support leg thereof as rotated to its extended position being shown in dashed lines;

Figures 31-32 show a preferred embodiment of the rotatable support leg of the support device;

35 Figure 33 is a cross-sectional view taken along lines XXXIII-XXXIII of Figure 30 showing the rotatable support leg of the support device of the present invention;

Figure 34 is a front view of a carrying case of the fluid delivery system made in accordance with the principles of the present invention;

Figure 35 is a right side view of the carrying case of
5 Figure 34;

Figure 36 is a top view of the carrying case of Figure 34;

Figure 37 is a front view of the preferred embodiment of the carrying case of the fluid delivery system of the
10 present invention showing the extensible chimney thereof in its retracted position;

Figure 38 is a front view of the carrying case of the present invention showing the chimney thereof in its extended position;

Figure 39 is a front view of a preferred embodiment of a fluid infusion pump useable with the fluid delivery system of the present invention;

Figure 40 is a right side view of the pump of Figure 39;

Figure 41 is a top view of the pump of Figure 39;

Figure 42 is a timing diagram illustrating various signals used in conjunction with the fluid delivery pump of the present invention;

Figure 43 is a perspective view of a connector cable
25 made in accordance with the principles of the present invention;

Figure 44 is a top view of a first end of the connector cable showing the first connector and the primary locking member thereof;

Figure 45 is a bottom view of a first connector as shown in Figure 46 showing the location of the electrical connection member thereof relative to the primary locking member;

Figure 46 is a side view of the first connector as
35 shown in Figure 44;

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Figure 47 is a front view of the first connector as shown in Figure 44;

Figure 48 is a top view of a second connector of the connector cable of the present invention, with the electrical pins thereof being shown in dashed lines;

Figure 49 is a bottom view of the second connector of Figure 48;

Figure 50 is a side view of the second connector of Figure 48;

Figure 51 is a rear view of a support device to which the first connector of the connector has been attached;

Figure 52 is a front view of the support device with a partial cutaway view of the pump compartment thereof showing the connection of the connector cable thereto; and

Figure 53 is a side view of the support device of Figure 51 showing the connector positioned in the connector port within the pump compartment thereof.

MODES FOR CARRYING OUT THE INVENTION

As shown in the exemplary drawings for the purposes of illustration, an embodiment of a support device made in accordance with the principles of the present invention, referred to generally by the reference numeral 10, is provided for convenient ambulatory support of a standard (non-ambulatory type) fluid set and infusion pump of a fluid delivery system.

More specifically, as shown in Figures 1-4, the support device 10 includes a generally rectangular rigid body 11 which is preferably formed of a rigid plastic or other lightweight material such as wood, metal alloy, etc. Referring momentarily to Figures 5-8 in conjunction with Figures 1-4, the body 11 is adapted to receive and retain a fluid delivery set 16 and an infusion pump 30 of a fluid delivery system. Specifically, the body 11 forms a pump compartment 12 adapted to receive the standard infusion pump 30, a container compartment 13 adapted to partially receive

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a container 47 from the standard fluid set 16, a tube channel 14 adapted to receive the tube 98 of the standard fluid set 16, and a valve compartment 15 adapted to receive a pinch valve 99 located on the tube 98 of the fluid set 16.

5 The support device 10 also includes a plurality of fastening elements which are adapted for use in securing the fluid delivery system to the rigid body 11 during use. These elements include a lid clamp 17 which is permanently affixed to a lid clamp extension 18, a securing strap 19, a
10 saddle bracket 21 which is secured in a flush mount position in the bottom 60 of container compartment 13, and a pump locking mechanism 25 (best shown in Figures 2 and 8) formed as a part of the base 23 of the body 11.

15 The body 11 is also integrally formed with an elevated section 22 which forms a part of the pump compartment 12 and cooperates with a similarly elevated section 26 to form part of the tube path 40.

20 An extendable leg 20 may be located below elevated section 22 so as to be flush therewith when in its retracted position, and to be perpendicular therewith and parallel to base 23 when in its extended position.

25 The body 11 is preferably formed by a vacuum forming process well known in the prior art, which includes vacuum forming a front portion 39 separate and apart from a back portion 45, and then permanently interconnecting the portions to complete the formation of the rigid body 11 in a well known manner. Alternatively, a reaction injection or other injection molding technology may be used to form the body 11.

30 Turning now to a more detailed description of each main inventive feature of the support device 10, the pump compartment 12 is formed of a generally C-shaped cavity including upper and lower U-shaped channels 27 and 28, respectively, which are sized to allow the pump 30 to slide
35 into the compartment 12 until it makes contact with the vertical abutment surface 29. The upper U-shaped channel 27

is formed contiguously with the raised surface 22 of the front portion 39 and the back portion 45, with the end of the tube channel 14 being located adjacent thereto and formed from the juncture of the front and back portions 39 and 45 as will be explained in more detail below. The lower U-shaped channel 28 is formed contiguously with the raised surface 22 of the front portion 39, the back portion 45, and the base 23.

As shown in Figure 5, the upper channel 27 of the pump compartment 12 preferably includes a sensed member 86 therein. The sensed member 86 is preferably positioned so that it will be located immediately adjacent to the top surface of the pump 30 when the pump 30 is received in the pump compartment 12 of the support device 11. A preferred form of the sensed member is a magnetic field source composed of 88% strontium ferrite and 12% #6 nylon having a magnetic strength of about 400 to 500 gauss at the surface edge.

The pump 30 includes a sensor member 87 positioned within its top inner surface. The sensing member 87 is preferably a three pin digital magnetoresistive sensor. This type of sensor member 87 has been found to be particularly advantageous because it has an omnipolar magnetic feature which allows it to be activated or released by either the north or south pole of the sensed member 86. Testing of the preferred forms of the sensed member 86 and sensing member 87 indicate that the respective members may be misaligned up to about 0.1 inch (.25 cm) without affecting the direction of the sensed member 86 by the sensor member 87. When the pump 30 senses the presence of sensed member 86, it automatically changes its mode of operation from non-ambulatory use to ambulatory use.

The pump 30 provides an intermittent motor operation, with a periodicity or cycle time of the intermittent operation being regulated to adjust to the desired rate of fluid delivery as disclosed more fully in U.S. Patent No.

4,884,013. The operation of the motor unit 62 is preferably cyclical and will be explained with respect to timing diagrams of Figure 42.

Graph A of Figure 42 illustrates the motor voltage of the enteral fluid delivery system. The motor voltage is turned on and operated for a time period G which is regulated by detecting the rotation of the rotor 136 (as shown in Figure 39), in the case of Graph A for one complete revolution. During one complete revolution, represented by motor voltage period G, all three rotor magnets pass the magnetic field detector which is located adjacent to the rotor 136 in the housing assembly 133 and are sensed thereby.

Curve B in Figure 42 illustrates the output signal from the rotor magnet sensing magnetic field detector which occurs during the cycle of operation indicated by motor voltage G. During an initial period of approximately 0.45 seconds designated F in Figure 42, the operation of the rotor sensing magnetic field detector is inhibited by software in the pump 30 microcomputer so that the initial on period J of the magnetic field detector is not responded to by the control program. Thereafter, during one complete revolution of the rotor 136, the signal from the detector goes to zero as each magnet is encountered by the detector. Upon detection of the third magnet, at the end of period G, the motor voltage is turned off.

In accordance with the preferred embodiment of the present invention, the pump 30 repeats the cyclical operation a time period I (the cycle time) after initiation of the first operation. The time period H during which there is provided no motor voltage is permitted to be variable, since it depends on the actual time taken for rotation of the rotor 136 and the selected interval I. The interval I is selected according to the rate of fluid delivery which is set by the operator with the preferred form of the infusion pump 30.

The pump 30 operates under the control of a microcomputer which is provided with first and second control programs. The pump 30 controls the operation and rotation of the rotor 136. A programmable interval timer is provided for operating and initiating the microcomputer. A clock, preferably operating at approximately 4 Mhz, provides clock pulses to the pump 30. The various controls of the unit are provided as input signals which ground various input terminals of the microcomputer to thereby signal the operators input instructions.

As shown in Figures 39-41, the LED display 76 is driven by the microcomputer. Additional inputs to the microcomputer are provided by the three magnetic field sensors which detect the magnetized mounting member 134; the magnets on the rotor 136 and the sensed member 86 on the support device 10. Likewise, a drop detector is connected to provide input signals to the microcomputer. An AC power rectifier is provided for AC operation and battery charging. Portable DC operation is available using a NiCAD battery. The AC circuit is arranged to charge the DC battery when the unit is connected to AC power. A low battery and dead battery detector circuit is provided to signal the microcomputer that the battery needs recharging.

The microcomputer provides an output motor signal which is coupled by transistor to a plurality of switching transistors. The transistor turns on the power supply to the motor voltage regulator when the pump 30 is to be operated and the transistor short circuits the pump 30 to lock it into position when the motor signal is no longer present. The switching transistor which is provided with a power signal by the transistor, operates to supply current to the motor and the other electronic systems of the pump 30 by the voltage regulator when the power is turned on. The pump 30 is provided with a fail safe circuit which creates a short circuit when the pump 30 is operated for an excessive period of time as disclosed more fully in U.S. Patent No.

4,833,379. The short circuit causes a fuse to open, thereby disabling the pump 30 when continuous motor operation occurs, to avoid pumping excess fluid to a patient.

The foregoing is illustrative of the preferred form of the pump 30. When the pump 30 is used in a non-ambulatory setting, without being attached to the support device 10, the sensor member 87 is not activated and there is no additional input provided to the microcomputer. In this situation, the cycle time or period I (Figure 42) may vary from about 450 seconds for each rotor magnet sensed to provide a fluid rate of 1 ml/hr, to about 6.75 seconds for the sensing of three rotor magnets to provide a fluid rate of 200 ml/hr. Other illustrative cycle times are about 9 seconds for the sensing of a single rotor magnet to provide a fluid rate of 50 ml/hr, and about 13.5 seconds for the sensing of three rotor magnets to provide a fluid rate of 100 ml/hr. As stated previously, in this situation, the pump 30 is operating in the manner disclosed in U.S. Patent No. 4,884,013. This is because the first control program in the microcomputer is selected based on the fluid pressure created in the pump tube 101 when the container 47 is extended above the infusion pump 30 on an IV pole (not shown).

When the infusion pump 30 is used with the support device 10 as shown in Figures 5-8, the fluid pressure in the pump tube 101 is significantly lower. Therefore, the pump tube 101 will contain less fluid between the rollers 59 of the rotor 136 and less fluid will be delivered to the patient unless the operation of the pump 30 is increased to increase the rotation of the rotor 136 accordingly. As best shown in Figure 5, when the pump 30 is used with the support device 10, the bottom of the container 47 is positioned only slightly above the rotor 136 of the pump 30 and therefore, the fluid pressure within the pump tube 101 is significantly reduced as compared to when the container 47 is on an IV pole.

The sensor member 87 of the present invention provides an indirect and on/off indication that the pump 30 is being used in an ambulatory manner. Therefore, when the pump 30 is placed in the support device 10 as shown in Figures 5-7, the magnet or sensed member 86 on the support device 10 is sensed by the magnetic field detector or sensor member 87 in the pump 30. When the sensor member 87 is activated by the sensed member 86, the sensor member 87 provides an input signal to the microcomputer to switch the microcomputer from the first control program to the modified or second control program. In the preferred form of the present invention, the second control program may be either a subprogram of the first control program or a completely separate control program. In either form, the second control program decreases the cycle time (Period I in Figure 42) to account for the reduced fluid pressure within the pump tube 101. With the present invention, the cycle time is decreased from about 5% to about 10% and more preferably 8.85% so that for a 1 ml/hr. fluid delivery rate, a single rotor magnet is sensed approximately every 410 seconds and for a 200 ml/hr. fluid delivery rate, three rotor magnets are sensed approximately every 6.16 seconds. The other cycle times are similarly reduced such that for a fluid delivery rate of 400 ml/hr., three rotor magnets are sensed approximately every 3.08 seconds when the sensor member 87 is activated as compared to approximately every 3.38 seconds when the sensor member 87 is not activated.

In addition to the above-described preferred form of the present invention, it is anticipated that the sensor member 87 may be used on nearly any medical fluid infusion pump 30 and the sensed member 86 may be mounted directly on a portion of the fluid delivery set 16. Additionally, the sensor member 87 may be modified to provide a continuous input signal to the microprocessor wherein the signal indicates the distance between the container 47 and the rotor 136 of the pump 30. This may be accomplished with

various sensors such as an infrared sensor or a fluid pressure sensor, or it may be part of the input information required from the user prior to operation of the pump 30. The control program may then be modified to adjust the cycle
5 time of the rotor 136 to provide an accurate infusion rate based on the known fluid pressures created in the pump tube 101 at various distances above the pump 30 or rotor 136.

As best shown in Figures 2 and 8, the pump locking mechanism 25 includes an upwardly extending locking pin 32
10 which protrudes into the pump compartment 12. The pin 32 is integrally formed with a lever arm 33 which in turn is connected to the base 23. It is intended that the arm 33 be somewhat flexible and may be a separate component affixed to the base 23 (as shown by screw 34) or may be integrally
15 molded therewith. The opposite end of the lever arm 33, adjacent lock pin 32, includes a release tab 35 which can be accessed through base opening 36 by a users finger in order to move the lock pin 32 into and out of locking position within compartment 12. A stop member 106 is positioned to
20 engage with release tab 35 when the lock pin 32 is moved out of locking position in order to prevent over flexion of the lever arm 33.

As best shown in Figure 8, the bottom surface 37 of the pump 30 preferably includes a detent 38 which is sized and
25 positioned so as to allow lock pin 32 to snap thereinto when the pump 30 is properly inserted within the pump compartment 12. Positioning of the pump 30 within pump compartment 12 is accomplished by sliding the pump 30 into the upper and lower U-shaped channels 27 and 28. While the pump 30 is
30 moving into the pump compartment 12, the bottom surface 37 thereof initially pushes lock pin 32 in a downward direction until the detent 38 becomes positioned thereover (as the pump 30 abuts vertical wall 29), at which point the locking pin 32 snaps into position into the detent 38. The locking
35 pin 32 then holds the pump within the pump compartment 12 until such time as the user pulls release tab 35 downwardly

to withdraw lock pin 32 from the detent 38 and slides the pump 30 out of the pump compartment 12.

Turning now to Figures 5-7, the support device 10 of the present invention is shown to be adapted to receive and secure a rigid blow molded plastic bottle type container 47 commonly used with a standard fluid delivery set 16. As can be seen in Figure 1, the container compartment 13 is recessed below front surface 39 of the body 11, and shaped to receive a portion of the bottle 47 in a preferred position relative to the pump 30.

The saddle bracket 21 is located within compartment 13 and flush mounted with the bottom 60 thereof so as to be out of the way when not in use. The bracket 21 includes a cross bar 61 and a pair of bracket arms 62 which extend perpendicularly therefrom and which are spaced apart from each other a distance slightly greater than the diameter of the neck 68 of a standard feeding bottle (such as the rigid plastic bottle 47). The bracket 21 can remain flush mounted within bottom 60 of the container compartment 13 when not in use, or can be rotated 90 degrees to cause the bracket arm 62 to extend perpendicularly from bottom 60 of the container compartment 13 and fit around the neck 68 of the bottle 47 to aid in maintaining it in its proper position during use. The saddle bracket 21 can be used in a similar manner to maintain the neck of a burette or other type of fluid container during use.

The saddle bracket 21 rests within a cavity 63 in the bottom 60 of the container compartment 13. The cross bar 61 extends beyond the bracket arms 62 to pass into bracket arm mounting holes 64. In use, the saddle bracket 21 is lifted into its upright position by pulling bracket arm 62 upwardly from the cavity 63. This is most easily accomplished by inserting a finger into the cavity extension 108 and leveraging the arm 62 slightly out of the cavity 63. Bracket arm 62 can then be rotated until the arm 62 is in a

perpendicular position by gripping the arm 62 from the container compartment 13 and rotating upwardly.

As best shown in Figure 13, the cross bar 61 and the bracket arm mounting hole 64 are preferably formed into square cross-sectional shapes with a deflectable wall 69 which allows a slight resilient deformation of the mounting hole 64 as the cross bar is rotated therein. Such a design causes the arms 62 of the bracket 21 to be biased into a flush position with bottom 60 of the container compartment 13 until they are rotated approximately forty-five degrees at which point the cross bar 61 is biased to rotate to a perpendicular position where it is again properly oriented within mounting hole 64. Such a mounting design is herein referred to as a "snap up" and/or "snap down" mounting.

If desired for additional support of a container placed in container compartment 13, a strap 19 can be located on the front surface 39 of the body 11. The strap 19 is preferably positioned adjacent the container compartment 13 and of a sufficient length to cross over a container placed in container compartment 13 and be attached to the upper U-shaped channel 27 of the pump compartment 12. The attachment may be made in any convenient manner such as by hook and pile fasteners 65 and 66, respectively.

As best seen in Figures 14-16, the device 10 is also adaptable to receive a fluid set which includes a soft flexible fluid bag 49. The compartment 13 operates in conjunction with lid clamp 17 to hold the bag 49 in place. The lid clamp 17 includes an inner jaw 50 permanently attached to a lid clamp extension 18, and attached through hinge 51 to an outer jaw 52. A fastener, such as strap 107 including the pile portion 53 of a hook and pile type fastener, is attached to jaw 52, with the hook portion 54 of the fastener attached to jaw 50. The strap 107 allows the clamp 17 to be securely fixed in a closed position when the lid 48 of the soft bag 49 is located therein. When in the closed position, the jaws 50 and 52 of the clamp 17 form a

circular opening which hold the mouth and lid 48 of the bag 49 in place on the support device 10.

As shown in Figures 17-18 and Figures 19-20, the circular opening of the inner clamp jaw 50 forms an inner lip channel 55, and similarly, the outer clamp jaw 52 forms an outer lip channel 56 which receive the circumferential edges of mouth and lid 48 of the bag 49. Also, (see Figure 14) since the lid 48 generally includes an opening tab 57 thereon, the outer clamp jaw 52 is formed with a tab opening 58 through which the tab 57 can extend when the clamp 17 is closed about the lid 48.

As shown in Figure 21, the jaw members 50 and 52 include convex plate extensions 70 and 71 respectively which together form a generally dome-shaped surface which can effectively accommodate a bulging shape taken on by the lid 48 in the event of sudden pressurization of the bag 49 which could occur if dropped.

The lid clamp 17 operates to secure the lid 48 of bag 49 in its proper position and allow the bag 49 to be properly located within container compartment 13. Also, and more importantly, the lid clamp 17 operates to prevent the sudden application of an external pressure from inadvertently bursting the lid 48 open during use such as may occur if the support device 10 is inadvertently dropped.

The lid clamp 17 can be positioned above container compartment 13 a sufficient distance to allow the accommodation of the desired size of bag 49. For example, as shown in Figures 14-16, the lid clamp extension 18 may be located directly adjacent the body 11 to allow the container compartment 13 to accept and properly position a bag 49 of standard 600 ml. volume. Alternatively, as shown in Figures 22-24, the lid clamp extension 18 can be moved to a predetermined position which is a sufficient distance from the body 11 to allow room in container compartment 13 to accept a bag 49 of a standard 1000 ml. volume.

The lid clamp extension 18 is mounted for movement relative to the body 11 by means of extension rods 72. The rods 72 are mounted in the front portion 39 of the body 11 through the tubular channels 73.

5 As best shown in Figure 24, slots 74 extend through back portion 45 of the body 11 to expose the tubular channels 73. A U-shaped extension locking member 77, having arms 78 is attached to the bottom of each extension rod 72 such as by means of screws 79 or in any other well known
10 manner.

As best shown in Figure 24 and Figures 25-27, the U-shaped extension locking member 77 includes a bail portion 80 which extends between the arms 78 and includes a release tab 81 and locking pin 82 formed at a generally central
15 location thereon.

As best shown in Figure 28, the locking member 77 is designed to allow locking pin 82 to be positioned within opening 83 in the back portion 45 of the body 11 in order to lock the lid clamp 17 in position adjacent the body 11 (see
20 Figure 4). When it is desired to move the lid clamp 17 to an extended position away from the body 11, the release tab 81 is lifted away from the back portion 45 of the body 11 to disengage locking pin 82 from opening 83. The extension locking member 77 is then pushed in the upward direction
25 until locking pin 82 can engage opening 84. As the extension locking member 77 is moved in an upward direction, the arms 78 thereof attached to the extension rod 72 force the extension rod 72 to slide upwardly in slots 74 and force the extension rods 72 to slide in the upper direction in the
30 tubular channel 73. Once the locking pin 82 is engaged in opening 84, the lid clamp 17 is properly located in its extended position (see Figure 24).

As best shown in Figures 1-3, the tube channel 14 of the support device 10 extends around approximately two
35 thirds of the circumference of the body 11. The tube chan-

nel 14 is generally U-shaped in cross-section and includes a base 42, a front wall 43, and a back wall 44.

5 The tube channel 14 is essentially a channel between the front and back portions 39 and 45, respectively, of the body 11, and extends from entrance opening 41 across the top and partially down the opposite side of body 11 to exit opening 46. Slightly above exit opening 46, the channel 14 is interrupted by a pinch clamp compartment 15 which is sized to receive the standard type pinch clamp 99 commonly
10 attached to the tubing 98 of a fluid delivery set 16. The pinch clamp compartment 15 is formed by a cut out section of the body 11, and is sufficiently large to allow the pinch clamp 99 (see Figure 5) to rest therein when the tubing 98 is located in the tube channel 14.

15 As can be seen in Figure 29, the channel 14 is designed to allow accommodation of the tubing of the fluid set 16 even though slight variations in length thereof may occur. This is because the channel 14 is of sufficient depth (d) to allow some "snaking" of the tube within the channel 14 if
20 necessary to accommodate its entire length.

Further, the channel 14 is also designed to retain the tubing therein once place, even though some "snaking" may occur. Specifically, the channel 14 is generally of a width (w) which is slightly larger than the diameter of the tube
25 98. However, at the top of the channel 14, the width (R) is restricted to a dimension less than the diameter of the tube 98. The restriction is in the form of a lip 113 which ensures that the tubing 98 stays within the channel 14. Without the pressure of the lip 113, the tube 98 would have
30 the mechanical inclination to bow outwardly and at least partially escape the channel 14 at various locations around the body 11.

Due to the presence of the lip 113, it is advantageous to form a taper 114 at the inlet opening 41 of the channel
35 14 for ease of beginning the insertion of the tube 98 into the channel 14.

Because of the restricted width (R) of the channel 14 at the lip 113, the tube 98 becomes resiliently deformed into an oval cross-sectional shape while passing into the channel 14. Once the tube 98 is forced entirely within the channel 14, it will return to its circular cross-sectional shape and will thereafter be retained within the channel 14 until forcibly withdrawn therefrom.

Located below container compartment 13 are the elevated sections 22 and 26 of the body 11 which are oriented to form a tube path 40 for passing a tube from a container placed in container compartment 13 to the entrance 41 of the tube channel 14.

As best illustrated in Figures 1 and 2, the forward sloping section 24 of the body 11 causes the exit opening 46 of the tube channel 14 to be positioned somewhat centrally over the pump compartment 12. This is advantageous in that it allows the tubing 98 of the fluid delivery set to pass from channel 14 at exit opening 46 in the proper position for reception into the hinged pump arm 31 of the pump 30.

The support device 10 is adapted to be used with the pump 30 and fluid delivery set 16 in a variety of environments. For example, body 11 of the support device 10 may be mounted to a standard infusion pole for use with bed ridden or ambulatory patients by means of mounting strap 109.

Alternatively, the device 10 may be placed into a carrying case 90 and strapped to the patient's back for ambulatory use. As best shown in Figure 34, the case 90 may be utilized to store the device 10, along with the pump 30 and fluid delivery set 16 attached thereto, in order to allow complete and convenient ambulatory use thereof.

The case 90 is formed generally to conform to the exterior shape of the support device 10 and includes semi-rigid foam lined walls 93. The front 88 of the case 90 includes a visual access opening 94, covered with a clear plastic panel 89, which allows visual access to the container 47 when mounted to the support device 10 for use.

Front 88 of the case 90 also includes a control panel opening 91 which allows visual and physical access to the control panel 75 and display 76 of the pump 30.

5 The opening 94 is covered by a flap 92 which is sized so as to cover the entire opening 94 in a protective manner. The flap 92 can include an opening tab 95 and a fastening means such as hook and pile fastener 96.

Control panel opening 91 also includes a flap 97 sized to completely cover the opening 91 to protect the pump 30.
10 Flap 97 may also include an opening tab 104 and hook and pile type fastener 105. Further, as best shown in Figure 35, flap 97 may also include a semi-rigid protection panel 127 which will supply added protection against accidental control panel 75 activation, or damage to the pump 30 due to
15 an inadvertent blow to the case 90. The case 90 can include any number of carrying straps for allowing the case to be carried on the shoulder, back, or around the waist of the patient while ambulatory.

As best shown in Figure 35, the case also includes a
20 tube outlet opening 123 to allow tubing 103 (see Figure 5) exiting the pump 30, to pass outside of the case 90 to be attached to the patient.

As shown in Figure 36, the top of case 90 is formed with an opening 128 therethrough which is adapted to allow
25 the lid clamp extension 18 to extend therethrough when in its extended position holding an enlarged bag 49 of a standard fluid set 16. Adjacent the opening 128, in diametrically opposed positions, are front side flap 112 and back side flap 126. Also adjacent opening 128, in a
30 position aligned with the side surfaces of the bag 90 is a central flap 117. Flaps 112 and 126 are of a length which is substantially equal to the extension length of the lid clamp extension 18 of the support device 10. The central flap 117 is of a length which approximates the distance
35 around the perimeter of the front and back side flaps 112 and 126 respectively.

As best shown in Figures 36 and 37, when there is no need for extending the pack 90, e.g. when the lid clamp extension 18 is in the non-extended position relative to rigid body 11, and a small bag 49 (or container 47) is located in the support device 10, the front and back side flaps 112 and 126 are folded over the opening 128 and the central flap 117 is then extended over the folded front and back side flaps 112 and 126 until the end 122 of the central flap 117 extends a sufficient distance around the side of the case 90 to allow end fastener 121 to attach with the closed position fastener 119 on the case 90.

As best shown in Figure 38, when it is necessary to extend the case 90 to accommodate an extended lid clamp extension 18 and large bag 49, e.g. when lid clamp extension 18 is in its extended position relative to rigid body 11 for purposes of receiving a large bag 49, the front and back side flaps 112 and 126 respectively are extended vertically in the manner shown in Figure 38, and the front and back side flap fasteners 116 and 125 respectively are folded inwardly so as to rest on top of the lid clamp extension 18. The central flap 117 is then extended over the lid clamp extension 18 and the central flap fastener 118 engages with the front and back flap fasteners 116 and 125 respectively. Extension of central flap 117 is continued until the end fastener 121 thereof engages with the open position fastener 120 located on the side of the case 90. In this position, the support device 10 and the bag 49 are completely enclosed within the extension 129 of the case 90.

Alternatively, the device 10 may be placed on its base 23 on a level surface such as a table or the like without the need for any other mounting aid. In such an instance, the support leg 20 located in the base 23 of the device 10 may be used to add stability to the base 23 during use.

As shown in Figure 30, the leg 20 can be rotated to an open position parallel with the front and back portions 39 and 45 of the body 11 and flush with base 23 to prevent

inadvertent tipping of the device in the forward or backward direction.

As shown in Figures 30 and 33, the leg 20 is mounted on the bottom of the support device 10 in recess 67 in such a manner to form a substantial portion of the base 23 thereof. The leg 20 is mounted for rotation about pivot pin 110. As shown in dash lines in Figure 30, the leg 20 can rotate approximately 90 degrees until locking edge 85 thereof passes completely beyond the locking surface 111 in which position the leg 20 is maintained due to the frictional contact between the frictional locking surface 111 and the edge portion 85. In the extended position as shown in dash lines in Figure 30, the leg 20 includes a forward extension 165 and a backward extension 166 which are substantially perpendicular to both the height and width of the body 11, and parallel and flush with the remainder of the base 23.

As best shown in Figures 31-32, the leg member 20 is a generally elongated flat member which is shaped to fit completely within the perimeter dimensions of the base 23 of the support device 10 when in its retracted position.

As best shown in Figure 5, the fluid delivery set 16 includes a container such as the plastic bottle 47, with a standard length of tubing 98 extending from the bottom thereof. The tubing 98 includes a pinch clamp 99 thereon and a drip chamber 100 attached at its distal end. The drip chamber 100 is also attached to an extensible, relatively thin-walled pump roller tube 101 which is especially adapted for use with the pump 30. An extension ring 102 is attached to pump tubing 101 and functions to insure that the pump tubing 101 is properly stretched over the rollers 59 of the pump 30 when in use. Beyond extension ring 102 is an infusion tube 103 which is intended to be attached to the patient.

It is to be understood that although the present invention is described for use in conjunction with the specific fluid delivery sets 16 and a specific pump 30, any

well known type fluid delivery set or infusion pump may be used with or adapted for use with the support device 10 of the present invention and remain within the intended scope and meaning of the present disclosure. Similarly, obvious
5 adaptions to the support device 10 necessary to accommodate other well known type delivery sets and pumps are intended to fall within the scope of the present invention.

A preferred method of attachment of the fluid delivery set 16, including the rigid bottle 47, and the pump 30 to
10 the support device 10 of the present invention is described as follows. As shown in Figures 5-7, the pump 30 is inserted into pump compartment 12 until it is locked in position by pump locking mechanism 25. The saddle bracket 21 is lifted to its "pop-up" position and the bottle 47 is
15 inserted into the container compartment 13 until tubing 98 thereof can extend into the tube path 40. In this position, the bracket 21 secures the neck 68 of the bottle 47 against lateral movement. The strap 19 is then secured over the bottle 47 to prevent its escape from the compartment 13.
20 Next, the tube 98 is grasped and forced into entrance 41 of tube channel 14 and drawn the entire length of channel 14 until pinch clamp 99 is reached.

Pinch clamp 99 is then adjusted along tubing 98 until it is oriented properly to be received in pinch clamp compartment 15. Tubing 98 is then extended through the remainder of tubing channel 14 and allowed to extend beyond exit
25 46.

Once the tube 98 is properly placed, the drip chamber 100 is inserted adjacent arm housing 132 into the opened arm
30 31 (not shown in the open position) of the pump 30 and pump tubing 101 is passed around the pump roller 59 until the retention ring 102 including the magnetized mounting member 134, is properly positioned in a slot 135 within the arm 31 in such a manner as will cause the tube 101 to be stretched
35 over the roller 59 of the pump 30 when the arm 31 is moved to its closed position. The pump arm 31 is then rotated

into its closed and operating position and the infusion tube 103 is extended away from the pump arm 31 toward the patient.

If desired, the support device 10 may be placed on an
5 infusion pole by inserting a hook thereof (not shown) through strap 109. Alternatively, legs 20 may be rotated to its extended position and the support device 10 may be rested on its base 23 on a horizontal surface such as a table or the like. Finally, should the patient wish to be
10 completely ambulatory, the support device may be inserted into a carrying case 90 with the infusion tube 103 extending out of the opening 123 to be attached to the patient.

Fluid delivery sets of the type having the flexible bag 49 are attached to the support device 10 in a manner similar
15 to that described above with respect to the rigid bottle type fluid infusion set 16, except that the lid clamp 17 is moved to the desired extension position, and the lid 48 of the flexible bag 49 is inserted into the lid clamp 17 and securely clamped in place.

20 Similarly, fluid infusion sets 16 which include a burette type container can be positioned in the support device 10 in a manner similar to that described above with respect to the rigid bottle 47 in Figures 5-7, with the burette being placed between the bracket arms 62 of the
25 saddle bracket 21.

With each type of fluid infusion set, if desired or necessary, the strap 19 may be used to secure the container in the container compartment 13. Although not shown, other standard fluid sets 16, such as spike sets, etc. can be
30 similarly used with the support device 10 of the present invention.

As shown in Figure 43, the electrical connector cable 139 includes an elongated electrical cable 146 having a first connector 140 on one end thereof adapted for at-
35 tachment to the ambulatory support device 10 and simultaneously to the infusion pump 30 when mounted in the

ambulatory support device 10, and a second connector 141 on the opposite end thereof adapted for attachment to a charger unit (not shown).

As best shown in Figures 44-46, the first connector 140 includes a primary locking member 142 which extends from the connector housing 147 in a direction which is opposite the direction of extension of the cable 146 from the housing 147. An electrical connection member 145 also extends from the housing 147 and is directed parallel with the primary locking member 142, and includes an insertion tab 148 positioned in a slightly spaced apart relationship with the primary locking member 142.

The primary locking member 142 is formed of an extension arm 149 which extends away from the housing 147. A pair of resilient locking fingers 143 extend along opposing sides of the extension 149 in a co-planar relationship therewith. The fingers 143 are integrally formed with the extension 149 at hinging points 150 and extends generally parallel with the extension 149 in the direction of the housing 147.

Each resilient locking finger 143 is formed to include a locking surface 144 thereon which is designed to engage and lock behind detents located within a connector port in the support device in the manner as will be explained momentarily.

As shown in Figure 47, the electrical connection member 145 of the first connector 140 includes a series of openings 151 formed in the insertion tab 148 thereof which are adapted to receive a similarly oriented series of electrical pins (not shown) extending from the infusion pump 30. The openings 151 lead directly into housing 147 of the connector wherein direct electrical connection thereof is made to the cable 146 in a well known manner, whereby insertion of electrical pins from the infusion pump 30 into openings 151 causes electrical connection between the pump 30 and the cable 146.

As shown in Figures 48-50, the second connector 141 of the present invention includes a housing 152 which is adapted to receive the cable 146 at one end thereof, and is formed with a charger unit connection port 153 on an
5 opposing end thereof. As shown in dashed lines, a plurality of electrical pins 154 extend into the charger unit connection port 153. The shape of the port 153 and the orientation of the pins 154 therein are predetermined to facilitate electrical connection to a charger unit (not
10 shown).

Referring now to Figures 51 and 52, the pump compartment 12 of the support device 10 has formed therein a connector port 155. The connector port 155 extends from the back surface 45 of the support device 10 into the pump
15 compartment 12. The connector port 155 includes a connector insertion opening 156 formed from the back surface 45, and surrounded by an elevated ridge 157. One surface of the ridge 157 has a notch 158 formed therein in order to avoid interference between the ridge 157 and the cable 146 as the
20 first connector 140 is inserted into the connector insertion opening 156.

As shown in Figure 53, the first connector 140 is attached to the support device 10 by inserting the first connector 140 into the connector insertion opening 156 until
25 the housing 147 therein and primary locking member 142 thereof lie completely within the connector insertion opening 156, and the cable 146 passes through the notch 158. Once within the opening 156, the first connector 140 is locked into its operating position within the support frame
30 10 by moving the connector 140 in the direction of the pump compartment 12 as shown by arrow 161 on the connector housing 147 (see Figure 44).

Movement in the direction of the pump compartment 12 causes the primary locking member 142 to pass into the
35 recess 167. During movement of the primary locking member 142 into the recess 167, the resilient locking fingers 143

are forced into contact with detents 159 and are forced to resiliently rotate about hinge points 150 in the direction of extension 149. When the primary locking member 142 is inserted a sufficient distance into recess 167, the locking surfaces 144 on the fingers 143 will move into position against detents 159 and hold the locking member 142 against subsequent removal from the recess 167.

To remove the first connector 140 from the connector port 155, a user must perform a two step operation, including first, squeezing end surfaces 168 of the locking fingers 143 until they contact the extension 149, and then second, moving the first connector 140 away from the pump compartment 12 in the direction of arrow 162 (see Figure 44) until the primary locking member 142 is completely withdrawn from the recess 167. Once in this position, the first connector 140 can be removed from the connector insertion opening 156.

As best shown in Figures 52 and 53, when the first connector 140 is locked in position within the connector port 155, the primary locking member 142 is positioned flush with the rear surface 160 of the pump compartment 12 and the electrical connection member 145 protrudes into the pump compartment 12 in a direction parallel to the rear surface 160 and at a location spaced slightly apart therefrom. In this position, the electrical connection member 145 is placed for automatic connection with the infusion pump 30 whenever the infusion pump 30 is properly inserted into the pump compartment 12.

The second connector 141 of the connector cable 139 is attachable to a charger unit in a conventional manner. If desired, as shown in Figures 49 and 50, alignment ridges 163 may be positioned on the back surface 164 of the second connector 141 in order to facilitate insertion of the second connector 141 into the charging unit. An example of a charging unit adaptable for connection with the second

connector 141 of the present invention is shown and described in the U.S. Patent No. 5,057,081 issued to Sunderland, on October 15, 1991.

5 It will be apparent from the foregoing, while particular embodiments of the invention have been illustrated and described, various modifications can be made thereto without departing from the spirit and scope of the present invention. Accordingly, it is not intended that the invention be limited, except as by the appended claims.

AMBULATORY FLUID DELIVERY SYSTEM**CLAIMS**

1. A support device (10) for a fluid delivery system including a fluid delivery set (16) and a pump (30), the fluid delivery set (16) including a fluid container (47,49) and a tube (98) for connection to the pump (30), said device
5 comprising

a body means (11) having:

a first compartment means (12) for holding the pump (30),

10 a second compartment means (13) for holding the container (47), and

means (14) for preventing kinking or occlusion of the tube (98) between the container (47) and the pump (30).

2. A support device (10) according to claim 1 wherein said means (14) for preventing kinking or occlusion of the
15 tube (98) includes a third compartment means (14) in said body means (11) for holding the tube (98), said third compartment means (14) substantially enclosing the majority of the length of the tube (98) between the container (47) and the pump (30).

20 3. A support device (10) according to claim 2 wherein said third compartment means (14) is a channel (14) extending around a substantial portion of a circumference of said body means (11).

4. A support device according to claim 3 wherein said
25 channel (14) is generally U-shaped.

5. A support device according to claim 3 wherein said channel (14) forms an elongated opening through which the tube (98) can be inserted, and said opening includes means

(113) for resiliently deforming the tube (98) as it passes into said channel (14).

6. A support device (10) according to claim 4 wherein said means (113) for resiliently deforming said tube is an elongated lip (113) formed along at least a portion of said elongated opening of said channel (14).

7. A support device (10) according to claim 1 wherein said first compartment means (12) for holding the pump (30) includes means (25) for locking said pump (30) within said first compartment means (12).

8. A support device (10) according to claim 7 wherein said means (25) for locking the pump (30) in said first compartment means (12) includes a locking pin (32) attached to a resilient lever arm means (33),
whereby said locking pin (32) can be moved from a first position in which it can lock the pump (30) in place within said first compartment means (12) and a second position wherein said pump (30) can be removed from said first compartment means (12), said movement from said first to said second position being accomplishable by resilient displacement of said lever arm (33).

9. A support device (10) according to claim 1 wherein said second compartment means (13) for holding the container (47) is formed as a recess (13) within a front surface (39) of said body means (11), said recess (13) including a substantially flat bottom surface (60) against which a portion of the container (47) rests when properly placed in said second compartment means (13).

10. A support device (10) according to claim 1 wherein said body means (11) is formed of a rigid material.

11. A support device (10) according to claim 10 wherein said body means (11) maintains said first compartment means (12), said second compartment means (13) and said means (14) for preventing kinking or occlusion of the tube (98), in fixed spaced relationship relative to each other.

12. A support device (10) according to claim 1 include means (17,19,21) attached to said body means (11) for securing the container (47) in proper position within said second compartment means (13).

13. A support device (10) according to claim 12 wherein said means (17,19,21) for securing the container within said second compartment means includes strap means (19) attached to said body means (11) and operable to partially surround a container (47) located in said second compartment means (13) to aid in securing said container (47) in said second compartment means (13).

14. A support device (10) according to claim 12 wherein said means (17,19,21) for securing the container (49) in said second compartment means (13) includes means (17) for securing a substantial portion of a mouth and lid (48) of the container (49) in relatively fixed position relative to said body means (11).

15. A support device (10) according to claim 14 wherein said means (17) for securing the mouth and lid (48) of the container (49) includes a clamp means (50,52) attached to said body means (11) for substantially surrounding the mouth and lid (48) of the container (49).

16. A support device (10) according to claim 14 wherein said means (17,19,21) for securing the mouth and lid of the container includes a U-shaped bracket means (21)

adapted to receive the neck (68) and lid (115) of the container (47) therein when the container (47) is properly positioned in said second compartment means (13).

17. A support device (10) according to claim 16
5 wherein said U-shaped bracket means (21) is located within said second compartment means (13).

18. A support device (10) according to claim 17
wherein said second compartment means (13) for holding the container is formed as a recess (13) within a front surface
10 (39) of said body means (11), said recess (13) including a substantially flat bottom surface (60) against which a portion of the container (47,49) rests when properly placed in said second compartment means (13), and said U-shaped
15 bracket means (21) is mounted within said flat bottom surface (60) and is operable between a first position in which said U-shaped bracket means (21) is flush with said flat bottom surface (60), and a second position in which
said U-shaped bracket means (21) is rotated approximately 90
20 degrees to be substantially perpendicular to said flat bottom surface (60).

19. A support device (10) according to claim 5 wherein
said channel (14) forms an inlet opening (41) adjacent a
first end of said elongated opening, and an exit opening (46)
adjacent a second end of said elongated opening, said inlet
25 opening (41) being located on said circumference of said body means (11) so as to conveniently receive the tube (98) from the container (47,49) when located in said second compartment means (13), and said exit opening (46) being
located on said circumference of said body means (11)
30 adjacent said first compartment means (12) so as to allow the tube (98) to pass directly from said channel (14) to the pump (30) when located in said first compartment means (12).

20. A support device (10) according to claim 2 wherein said body means (11) includes a fourth compartment means (15), whereby, a pinch clamp (79) included on tube (98) of the fluid delivery set (16) may be located within said
5 fourth compartment means (15) when the tube (98) is properly located within said third compartment means. (14)

21. A support device (10) according to claim 1 further including leg means (20) attachable to said body means (11) and rotatable between a first position in which said leg
10 means (20) are oriented flush with a front surface (39) of said body means (11), and a second position in which said leg means (20) are oriented flush with a base surface (23) of said body means (11) and perpendicular to said front surface (39).

15 22. A support device (10) according to claim 21 wherein said leg means (20) includes locking means (111) for maintaining said leg means (20) in said second position.

23. A support device (10) for a fluid delivery system including a fluid delivery set (16) and a pump (30), the
20 fluid delivery set (16) including a fluid container (47,49) and a tube (98) for connection to the pump (30), said device (10) comprising

a body means (11) having:
means (12) for holding the pump (30),
25 adjustable means (13) for holding the container,
and
means (14) for preventing kinking or occlusion of the tube between the container and the pump.

24. A support device (10) according to claim 23
30 wherein said adjustable means (13) for holding the container includes a recess (13) within a front surface (39) of said body means (11), said recess (13) including a substantially

flat bottom surface (60) against which a portion of the container (47,49) rests when properly attached to said body means (11).

25. A support device (10) according to claim 23
5 wherein said body means (11) is formed of a rigid material.

26. A support device (10) according to claim 25
wherein said body means (11) maintains said means (12) for
holding the pump (30), said adjustable means (13) for
holding the container (47,49) and said means (14) for
10 preventing kinking or occlusion of the tube (98), in fixed
spaced relationship relative to each other.

27. A support device (10) according to claim 23
wherein said adjustable means (13) includes strap means (19)
attached to said body means (11) and operable to partially
15 surround a container (47,49) located adjacent said body
means (11) to aid in holding the container (47,49) in a
relatively fixed position relative to said body means (11).

28. A support device (10) according to claim 23
wherein said adjustable means (13) further includes means
20 (17) for securing a neck and lid (48) of the container (49)
in relatively fixed position relative to said body means
(11).

29. A support device (10) according to claim 28
wherein said means (17) for securing the neck and lid (48)
25 of the container (49) includes a clamp means (50,52)
attached to said body means (11) for substantially
surrounding the mouth and lid (48) of the container (49).

30. A support device (10) according to claim 29
wherein said adjustable means (13) includes a U-shaped
30 bracket means (21) mounted within a recess (13) within a

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front surface (60) of said body means (11), said recess (13) including a substantially flat bottom surface (60) against which a portion of the container (47,49) rests when properly attached to said body means (11).

5 31. A support device (10) according to claim 30 wherein said U-shaped bracket means (21) includes a spring bar member (69) which operates to assist the U-shaped bracket means (21) to maintain a position generally perpendicular to said substantially flat bottom surface (60)
10 when securing the neck (68) and lid (115) of the container (47).

 32. A support device (10) according to claim 23 wherein said adjustable means (13) for holding the container includes a recess (13) within a front surface (39) of said
15 body means (11), said recess (13) including a substantially flat bottom surface (60) against which a portion of the container (47) rests when properly placed adjacent said body means (11), and said U-shaped bracket means (21) is mounted within said flat bottom surface (60) and is operable between
20 a first position in which said U-shaped bracket means (21) is flush with said flat bottom surface (60), and a second position in which said U-shaped bracket means is rotated approximately 90 degrees to be substantially perpendicular to said flat bottom surface (60).

25 33. A support device (10) according to claim 29 wherein said clamp means (50,52) is mounted to an extension means (18) for adjusting the position of said clamp means (50,52) relative to said body means (11).

 34. A support device (10) according to claim 33
30 wherein said extension means (18) includes an extension locking member (77) for locking said clamp means (50,52) in any one of a plurality of positions relative to said body

means (11) in order to accommodate various sizes of containers (49).

35. A support device (10) according to claim 34 wherein said extension locking member (77) is attached to
5 said clamp means (50,52) by at least one extension rod (72).

36. A support device (10) according to claim 35 wherein said at least one extension rod (72) is mounted in at least one generally tubular channel (73) formed by said body means (11) for slidable movement relative to said body
10 means (11).

37. A support device (10) according to claim 23 further including leg means (20) attachable to said body means (11) and rotatable between a first position in which said leg means (20) is located within said body means (11)
15 and flush with a front surface (39) of said body means, and a second position in which said leg means (20) is oriented substantially perpendicularly to said front portion (39) of said body means (11).

38. A support device (10) according to claim 37
20 wherein said leg means (20) is a single elongated generally flat member (20) including first and second extensions (165,166) and mounted for rotation within a base (23) of said body means (11),

whereby, rotation of said leg means (20) to said second
25 position causes said first extension (165) to extend away from said front portion (39) and said second extension (166) to extend away from a back portion (45) of said body means (11).

39. A support device (10) for a fluid delivery system
30 including a fluid delivery set (16) and a pump (30), the fluid delivery set (16) including a fluid container (47,49)

41

and a tube (98) for connection to the pump (30), said device (10) comprising

a body means (11) having:

a first compartment means (12) for holding the
5 pump (30),

a second compartment means (13) for holding the
container (47,49),

means (14) for preventing kinking or occlusion of the
tube (98) between the container (47,49) and the pump (30),
10 and

case means (90) for enclosing said body means (11) with
said fluid delivery set (16) and pump (30) attached thereto.

40. A support device (10) according to claim 39
wherein said case means (90) forms a first opening (94)
15 through which the container (47,49) can be viewed when
located within said case means (90), and a second opening
(91) through which said pump (30) can be viewed when located
within said case means (90).

41. A support device (10) according to claim 40
20 wherein said case means (90) further includes removable
covering means (92,97) for covering said first and second
openings (94,91) of said case means (90).

42. A support device (10) according to claim 41
wherein said covering means (97) for removably covering said
25 second opening further includes a rigid stiffening member
(127) therein.

43. A support device (10) according to claim 42
wherein said case means further includes a third opening
through which said body means (11) can be inserted and a
30 cover means (88) for securely closing said third opening.

44. A support device (10) according to claim 39 wherein said case means (90) is formed substantially of two similar halves reversibly separable by a fastening member (124) whereby, said case means (90) may be opened in clam-shell fashion to allow insertion of said body means (11) and subsequently reclosed by said fastening member (124).

45. A support device (10) according to claim 39 wherein said case means (90) for enclosing said body means (11) includes an extension means (129) for modifying the interior volume of the case means (90).

46. A support device (10) according to claim 45 wherein said extension means (129) is located on said case means (90) so as to accommodate at least a portion of said second compartment means (13) of said body means (11).

47. A support device (10) according to claim 45 wherein said extension means (129) is formed of a front side flap (112), a back side flap (126), and a central flap (117), and said extension means (129) is capable of being formed into a non-extended position in which said front side flap (112) and said back side flap (126) are held adjacent said case means (90) in a non-extended position by said central flap (117), and an extended position in which said front side flap (112) and said back side flap (126) are extended away from said case means (90) in parallel relationship to each other and said central flap (117) passes around the perimeter of each of said front side flap (112) and back side flap (126) to form an enclosed extension of said case means (90).

48. A medical fluid delivery system for the delivery of a medical fluid to a patient at a controlled rate; said system comprising:

a fluid infusion pump (30) having an infusion control means (75) thereon wherein said infusion control means (75) operates according to an infusion rate selected by a user;

5 a fluid delivery set (16) including a container (47,49) operatively associated therewith wherein said fluid delivery set (16) is operatively associated with said fluid infusion pump (30) for the controlled flow of medical fluid therethrough; and

10 means (86,87) for adjusting the operation of said infusion control means according to the distance between said container (47,49) and said fluid infusion pump (30).

49. The medical fluid delivery system of claim 48 wherein said means (86,87) for adjusting comprises a sensor member (87) on said fluid infusion pump (30) and a sensed member (86) on said fluid delivery system.

50. The medical fluid delivery system of claim 48 wherein said fluid container (47,49) is supported about said fluid infusion pump (30) by a support device (10) and said means (86,87) for adjusting includes a sensor member (88) on 20 one of said support device (10) or said fluid infusion pump (30) and a sensed member (86) on the other of said support device (10) or said fluid infusion pump (30).

51. The medical fluid delivery system of claim 48 wherein said means (86,87) for adjusting adjusts the 25 operation of said infusion control means (75) indirectly according to the fluid pressure within said fluid delivery set (16).

52. The medical fluid delivery system of claim 48 wherein said fluid infusion pump (30) includes a sensor 30 member (87) operatively associated therewith.

53. The medical fluid delivery system of claim 52 wherein said fluid container (47,49) includes a sensed member (86) operatively associated therewith.

54. The medical fluid delivery system of claim 53
5 wherein said means (86,87) for adjusting operates only when said sensed member (86) is detected by said sensor member (87).

55. The medical fluid delivery system of claim 54
10 wherein said sensed member (86) is on a support device (10) operatively associated with said fluid container (47,49).

56. The medical fluid delivery system of claim 55 wherein said sensed member (86) is a magnet and said sensor member (87) is a magnetic field sensitive sensor.

57. The medical fluid delivery system of claim 48
15 wherein said means (86,87) for adjusting includes a sensed member (86) and a sensor member (87) and said means (86,87) for adjusting increases the operation of said infusion control means (75) when said sensed member (86) is detected by said sensor means (87).

20 58. The medical fluid delivery system of claim 48 wherein said fluid infusion pump (30) and said fluid container (47,49) are mounted on a support device (10) when said fluid infusion pump (30) is used in an ambulatory manner.

25 59. A medical fluid delivery system for the delivery of a medical fluid to a patient at a controlled rate, said system comprising:

a fluid infusion pump (30) having an infusion control means (75) thereon wherein said infusion control means (75)

delivers medical fluid to a patient at an infusion rate selected by a user;

a fluid delivery set (16) including a fluid container (47,49) operatively associated therewith, wherein said fluid
5 delivery set (16) is operatively associated with said fluid infusion pump (30) for the controlled flow of medical fluid from said container (47,49) and through said fluid delivery set (16) to the patient; and

means (86,87) for adjusting the operation of said
10 infusion control means (75) according to the fluid pressure within said fluid delivery set (16).

60. The medical fluid delivery system of claim 59 wherein said means (86,87) for adjusting indirectly measures said fluid pressure within said fluid delivery set (16).

15 61. The medical fluid delivery system of claim 59 wherein said means for adjusting includes a sensor means (87) and the operation of said infusion control means (75) is adjusted according to input received by said fluid infusion pump (30) from said sensor means (87).

20 62. The medical fluid delivery system of claim 59 wherein said means (86,87) for adjusting includes a sensor means (87) and a sensed means (86) and said fluid infusion pump (30) and said container (47,49) are operatively mounted on a support device (10) and one of said fluid infusion pump
25 (30) or said support device includes said sensor means (87) thereon and the other of said fluid infusion pump (30) or said support device (10) includes said sensed means (86) thereon.

63. The medical fluid delivery system of claim 62
30 wherein the operation of said infusion control means (75) is increased by said means (86,87) for adjusting when said sensed member (86) is detected by said sensor means (87).

64. The medical fluid delivery system of claim 62 wherein said sensed member (86) is a magnetic member which is operatively associated with said support device (10) and said sensor means (87) is a magnetic field sensitive sensor which is operatively associated with said fluid infusion pump (30).

65. The medical fluid delivery system of claim 62 wherein the operation of said infusion control means (25) is increased by a predetermined amount when said sensed member (86) is detected by said sensor means (87).

66. The medical fluid delivery system of claim 59 wherein said infusion control means (75) is a rotary member (136) having a plurality of rollers (59) thereon and a portion of said fluid delivery set (16) is operatively stretched about said rollers (59) of said rotary member (136).

67. The medical fluid delivery system of claim 66 wherein said means (86,87) for adjusting increases the rotation of said rotary member (136) when said fluid pressure within said fluid delivery set (16) is decreased.

68. A support device (10) for a medical fluid delivery system including a fluid delivery set (16) and a fluid infusion pump (30) having an infusion control means (75) thereon for the controlled flow of a medical fluid through the fluid delivery set (16), the fluid delivery set (16) being operatively associated with the infusion control means (75) and including a fluid container (47,49) operatively associated therewith, said support device (10) comprising:

a body means (11) having:

first compartment means (12) for operatively holding the fluid infusion pump (30) thereon;

second compartment means (13) for operatively holding the fluid container (47,49) thereon; and sensed means (86) thereon for detection by a sensor means (87) on the fluid infusion pump (30).

5 69. The support device (10) of claim 68 wherein said sensed means (86) is positioned adjacent to said first compartment means (12).

70. A connector cable (139) for electrical connection between a charger unit and a rechargeable medical pump (30)
10 mounted to a support means (10), said connector cable (139) comprising:

an electrical cable (146) means having a first end and a second end;

a first connector means (140) attached to said first
15 end of said electrical cable means (146), said first connector means (140) including an electrical connection means (148) for electrical connection between said electrical cable means (146) and the rechargeable medical pump (30), and a primary locking means (149) for locking
20 said first connector means (140) to the support means (10); and

means (141) for attaching said second end of said electrical cable means (146) to the charger unit.

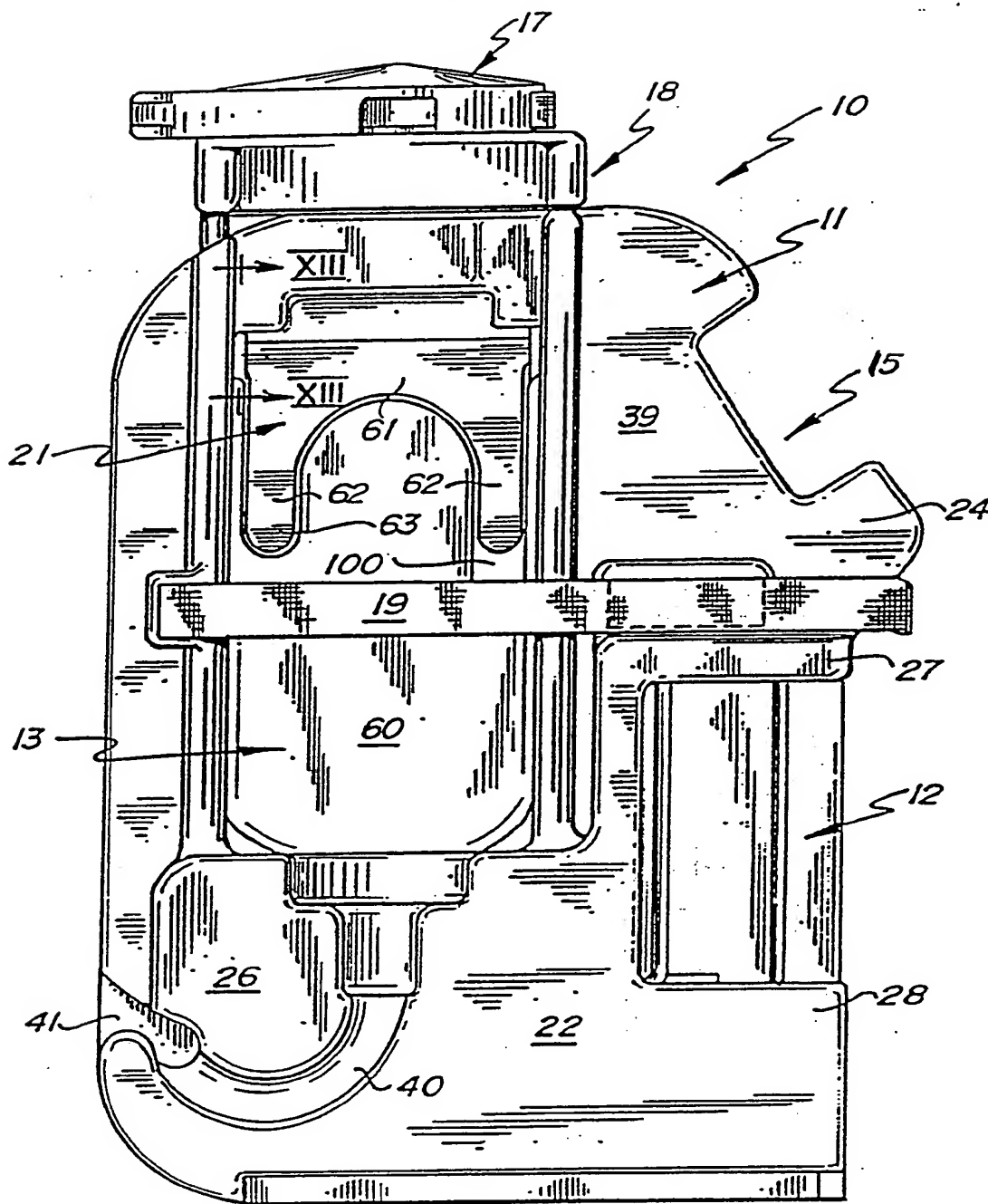
71. A connector cable (139) according to claim 70
25 wherein said first connector means (140) includes a housing (147) and said primary locking means (149) includes an extension means (142) which extends from said housing (147) and includes at least one resilient finger means (143) having at least one locking surface (144) thereon, whereby,
30 said first connector means (140) is locked to the support means (10) by resiliently deforming said resilient finger means (143) within the support means (10) until said locking

surface (144) on said resilient finger means (143) contacts the support means (10).

72. A connector cable (139) according to claim 70 wherein said electrical connection means (148) is in
5 electrical connection with the rechargeable medical pump (30) whenever the rechargeable electrical pump (30) is properly mounted to the support means (10) and said first connector (140) is locked to the support means (10).

73. A connector cable according to claim 71 wherein
10 said primary locking means (149) includes a pair of resilient finger means (143) each of said resilient finger means (143) being integrally connected with said extension means (142) by a resilient hinge (150).

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*Fig. 1.*

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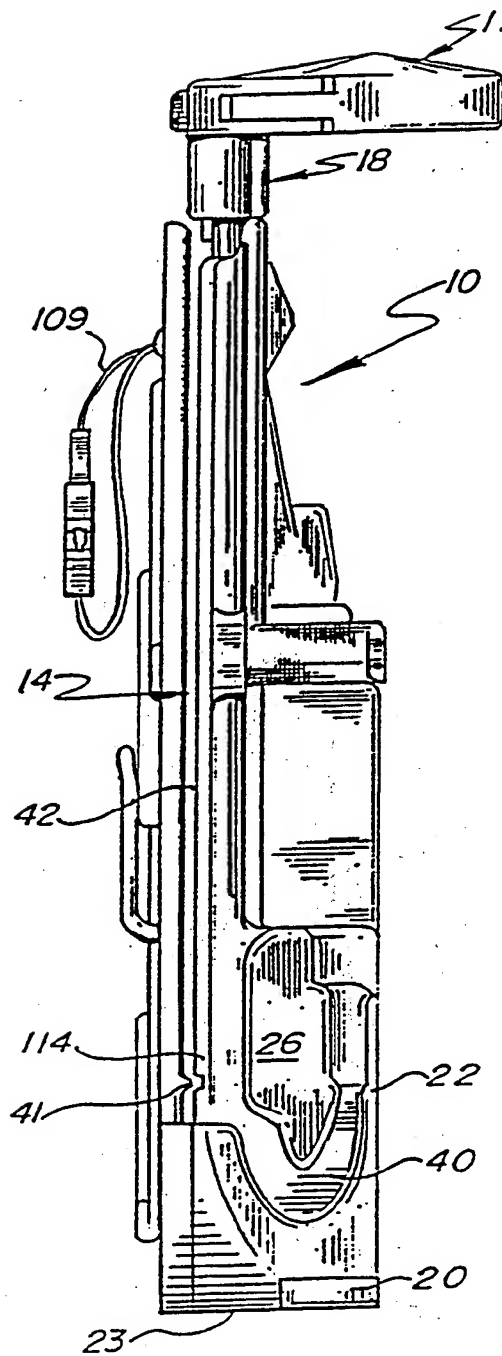


Fig. 3.

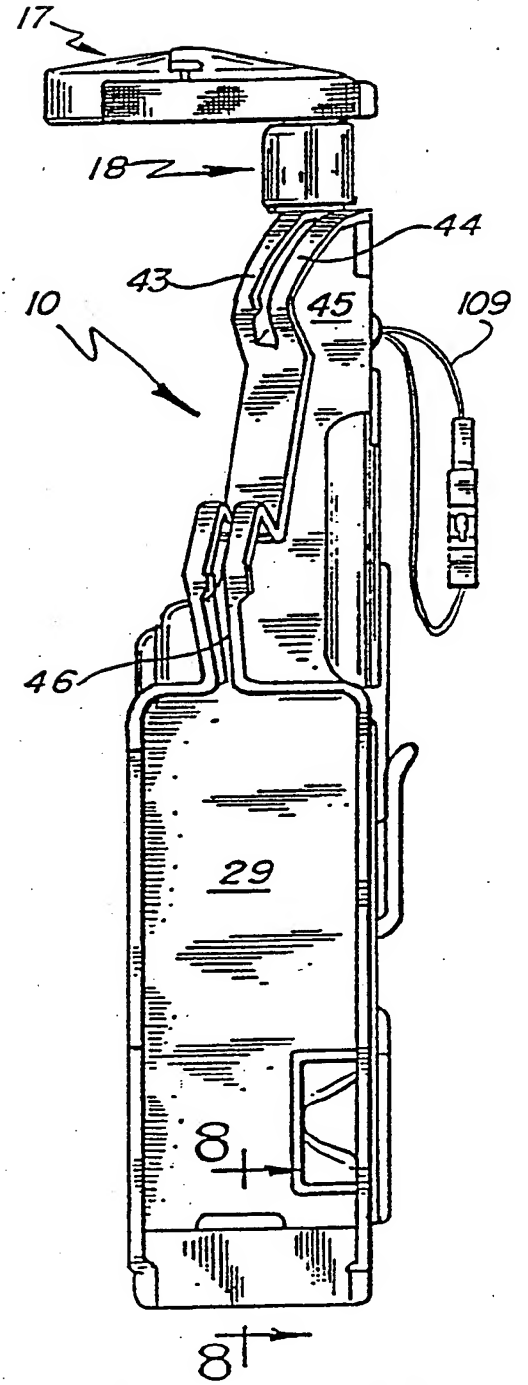


Fig. 2.

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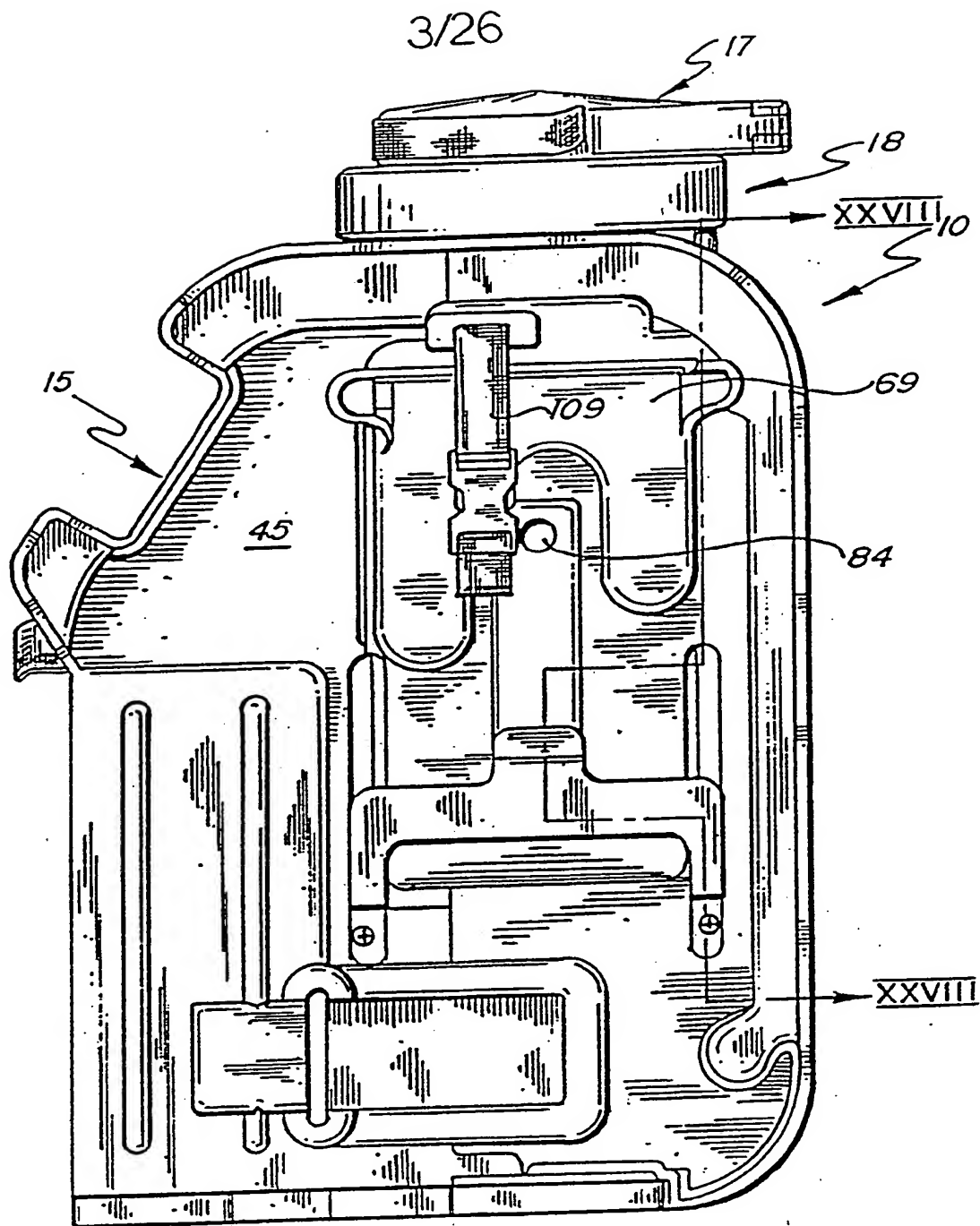
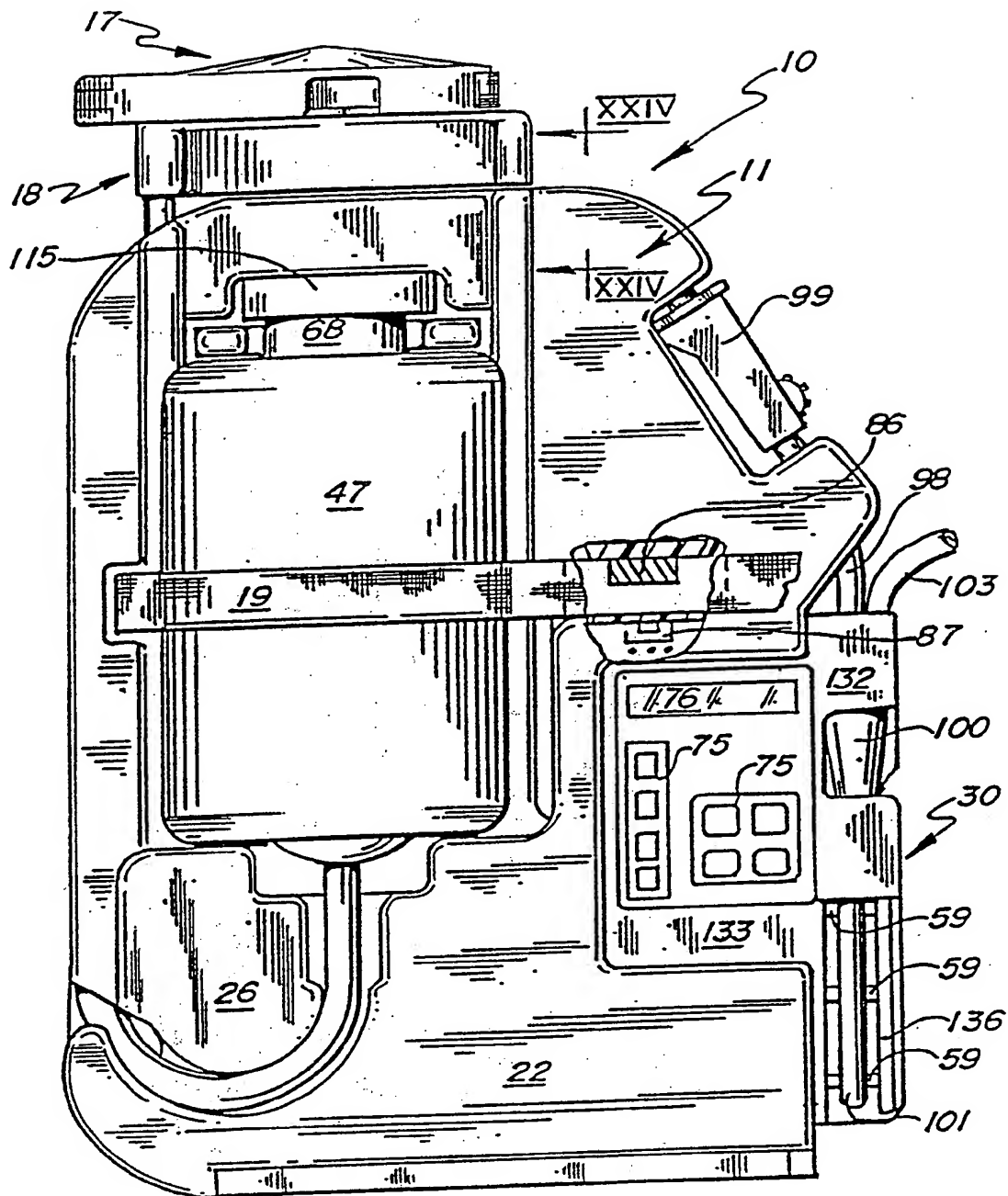


Fig. 4.

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*Fig. 5.*

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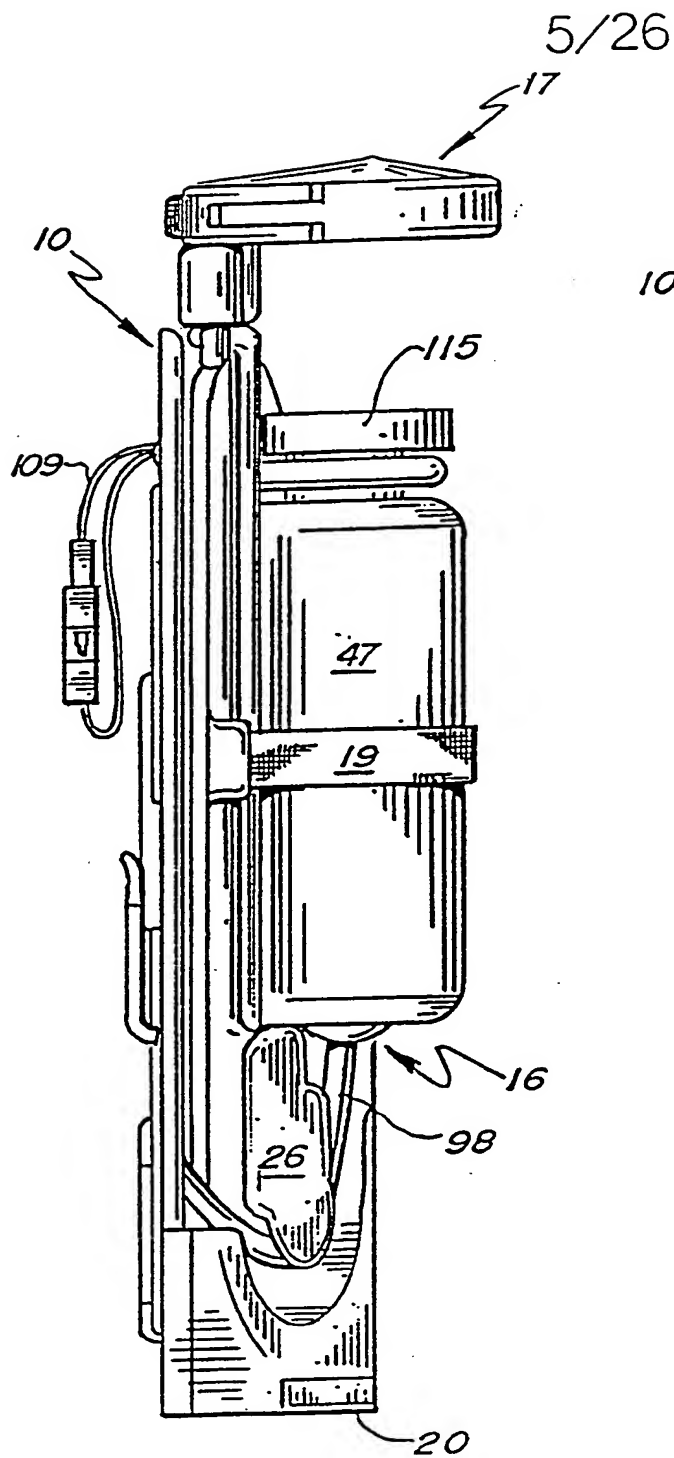


Fig. 7.

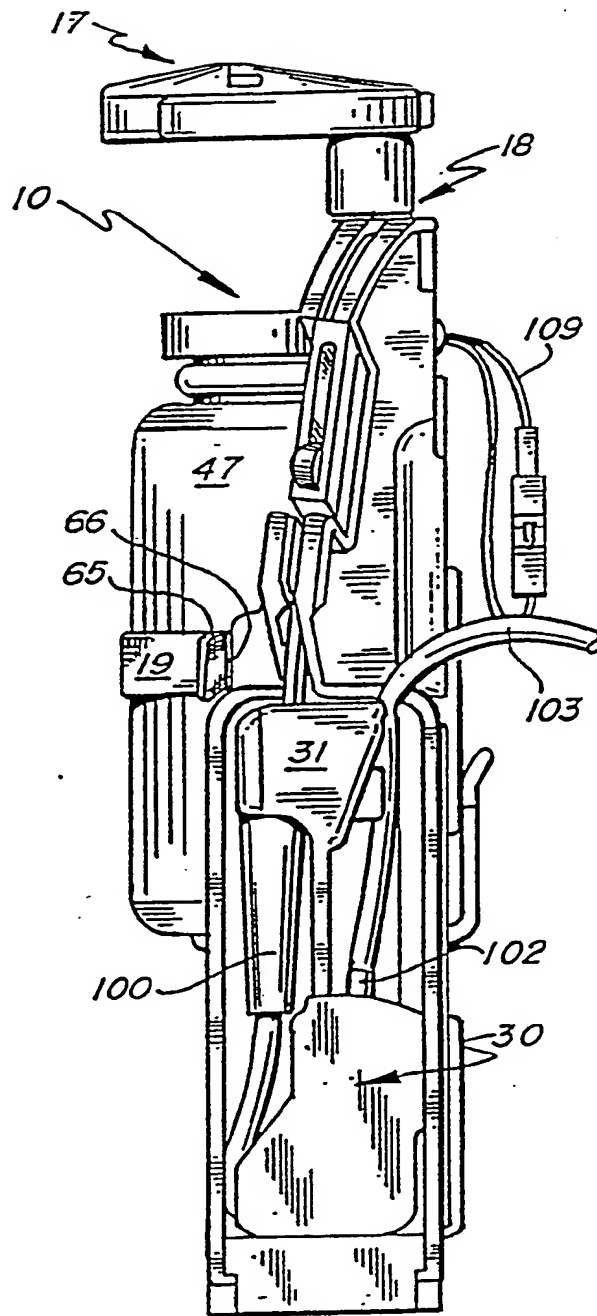


Fig. 6.

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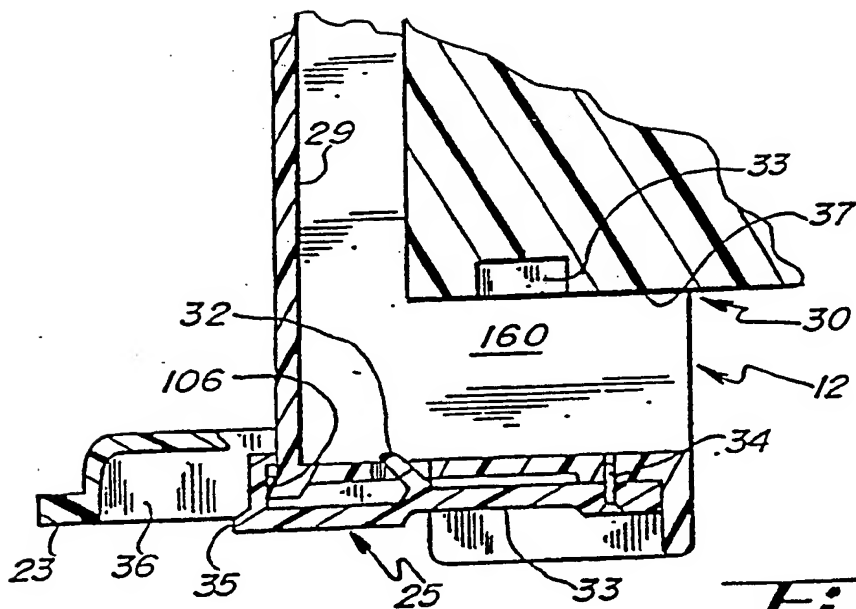


Fig. 8.

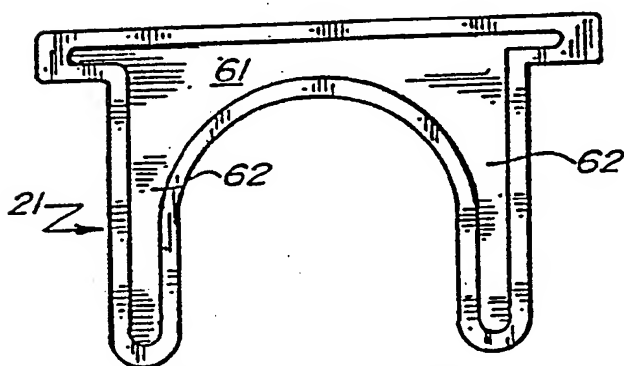


Fig. 9

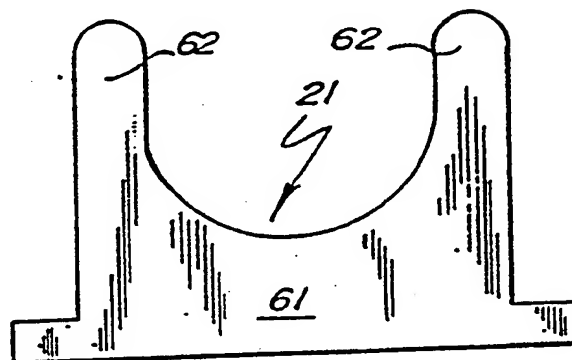


Fig. 12

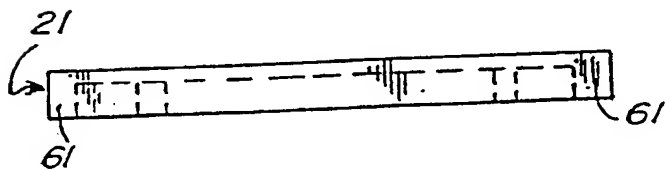
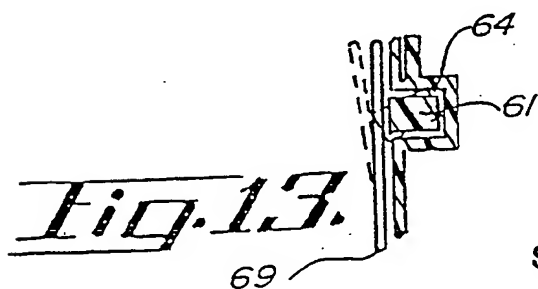


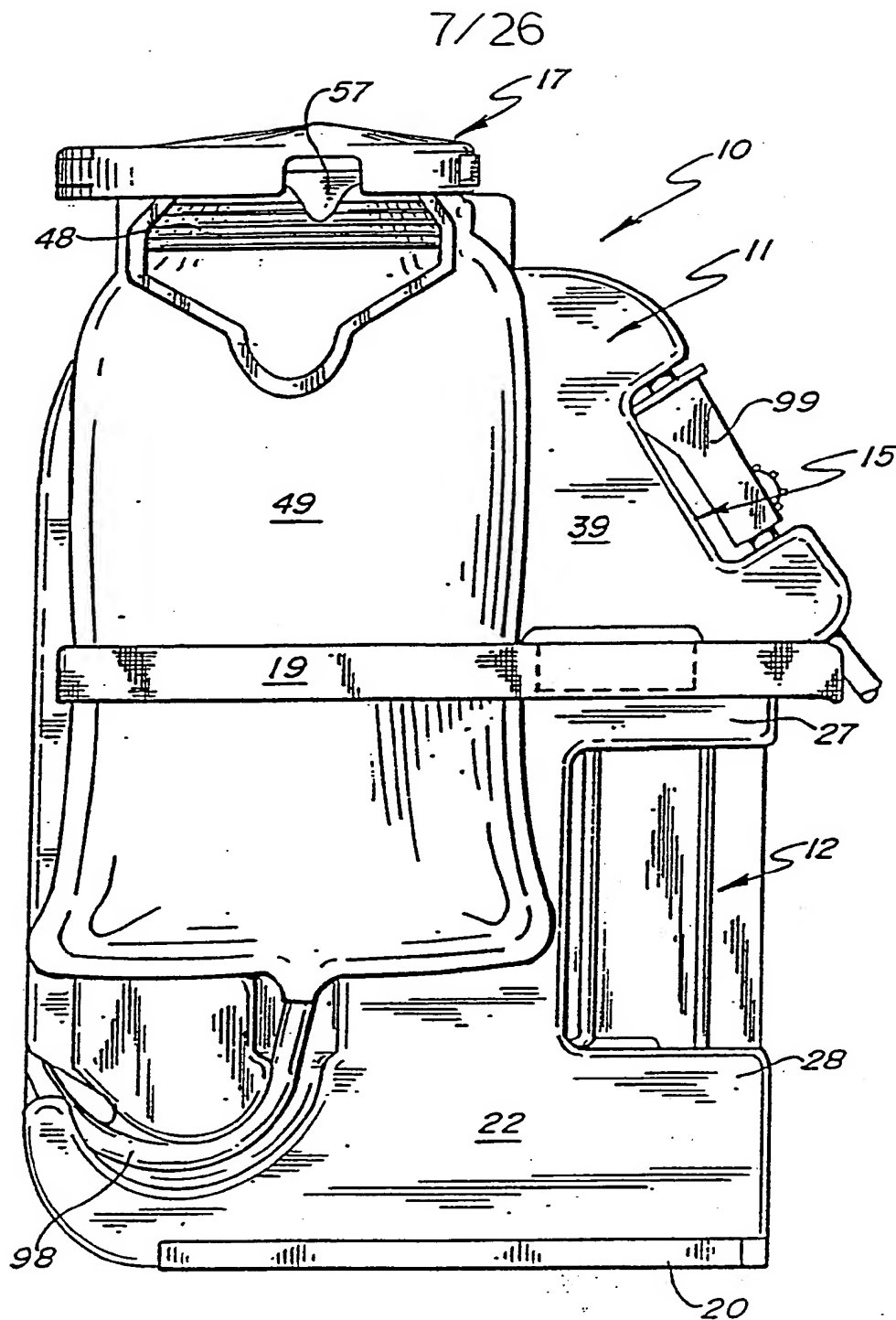
Fig. 11.



Fig. 10.



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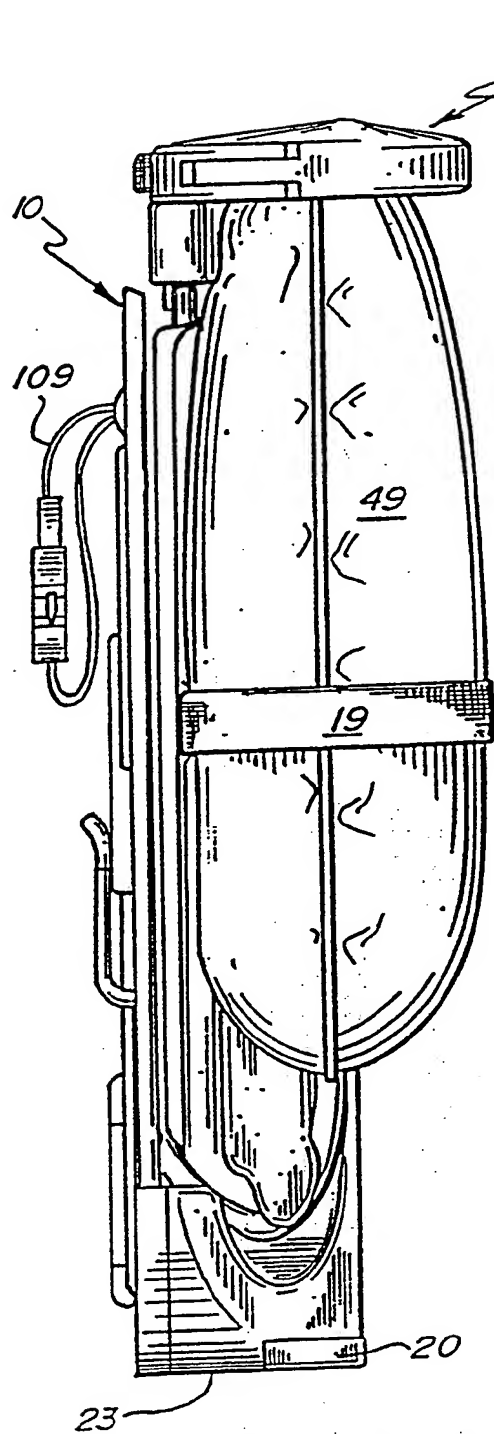


Fig. 16.

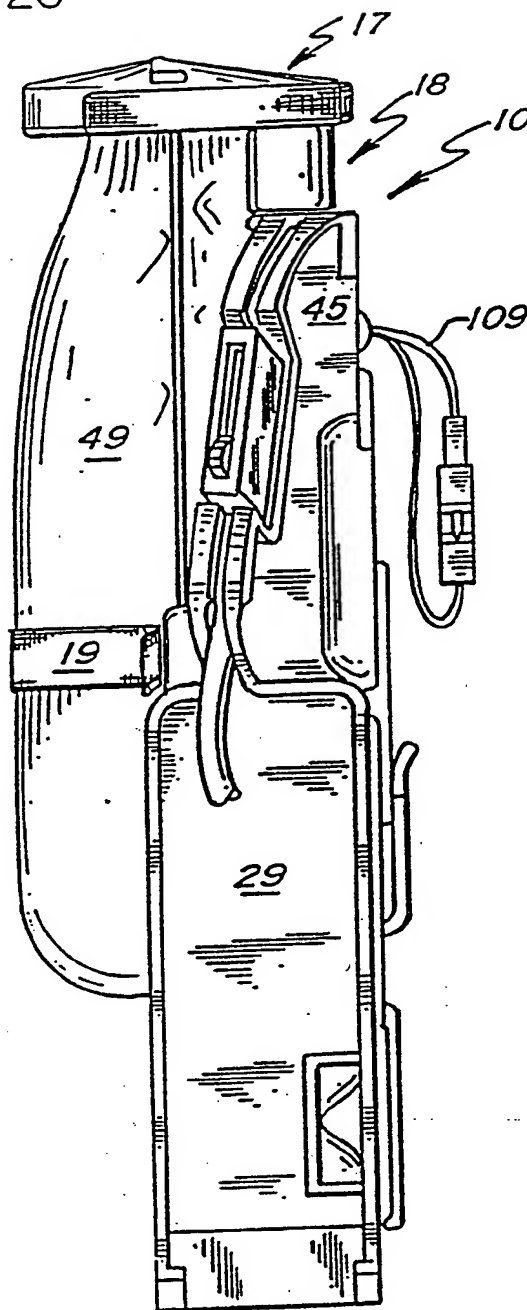


Fig. 15.

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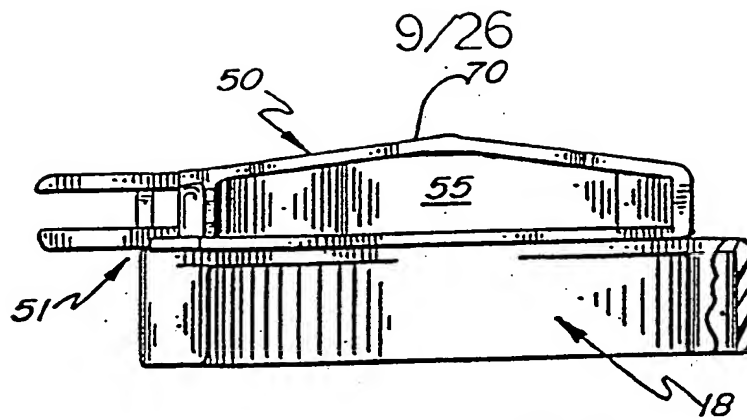


Fig. 17.

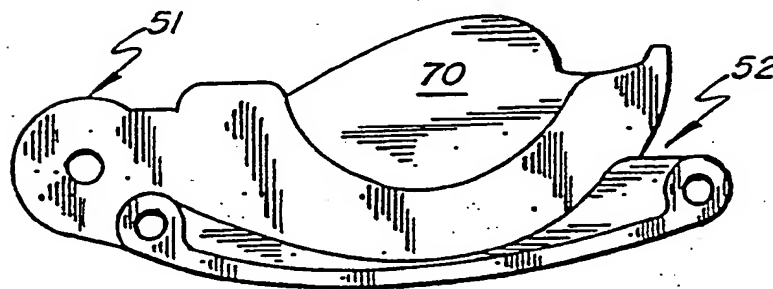


Fig. 18.

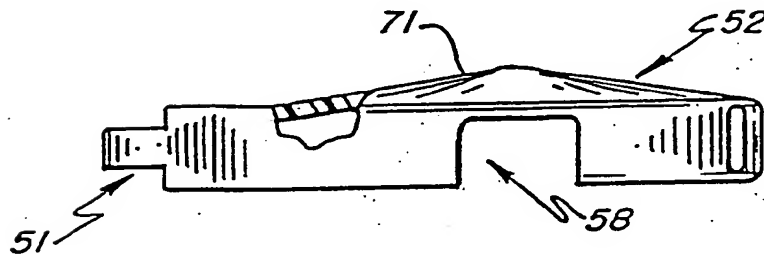


Fig. 19.

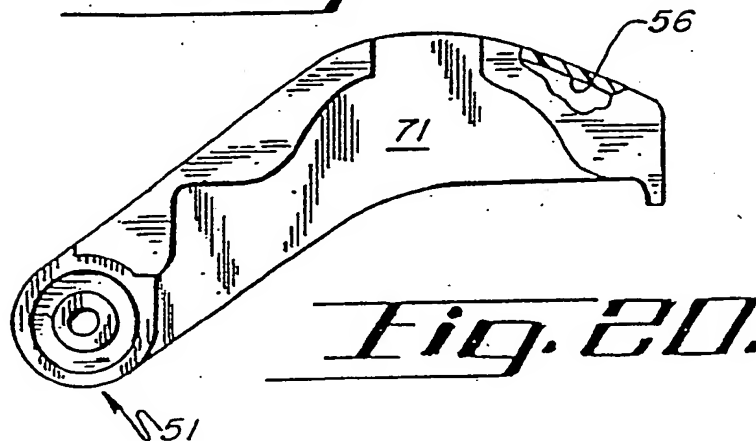
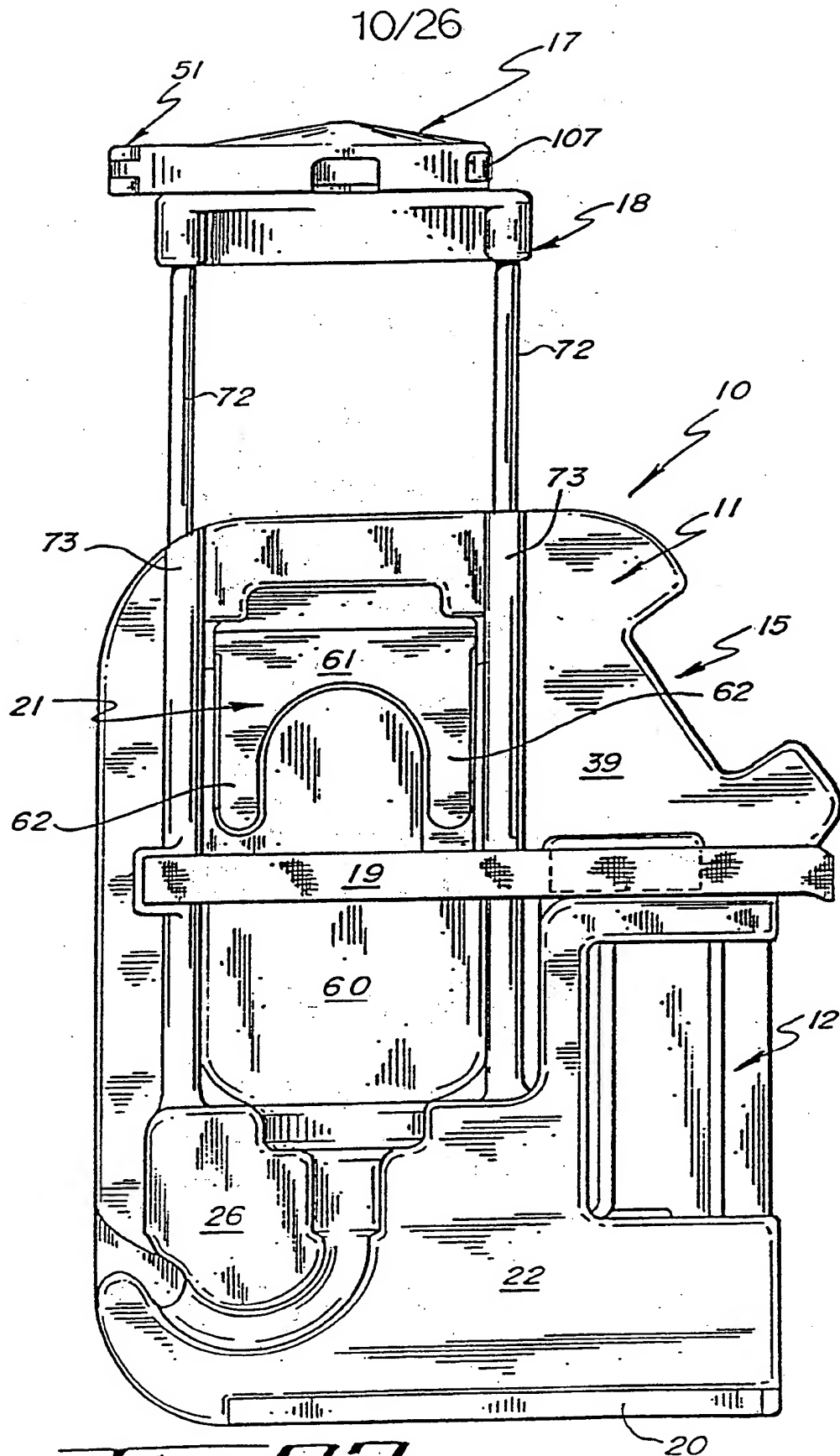
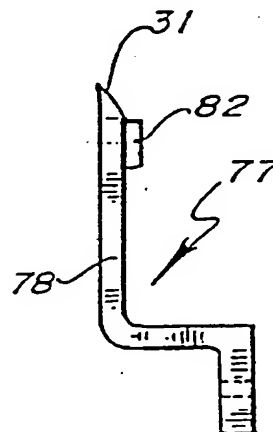
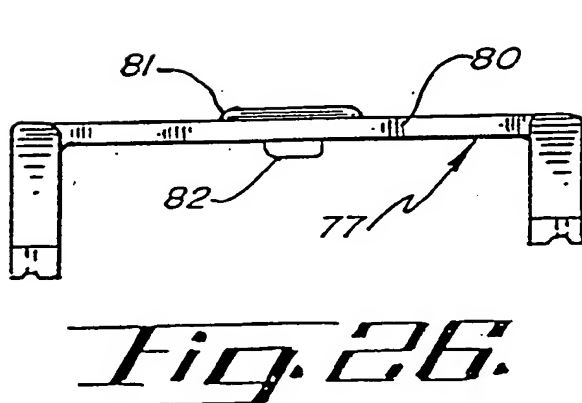
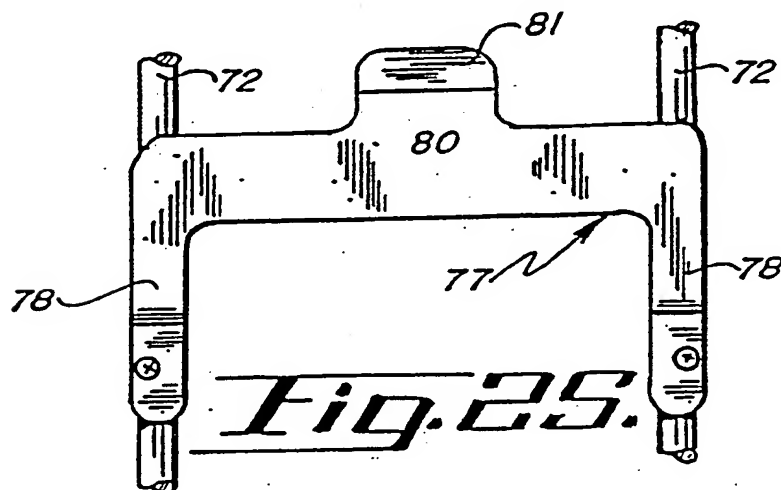
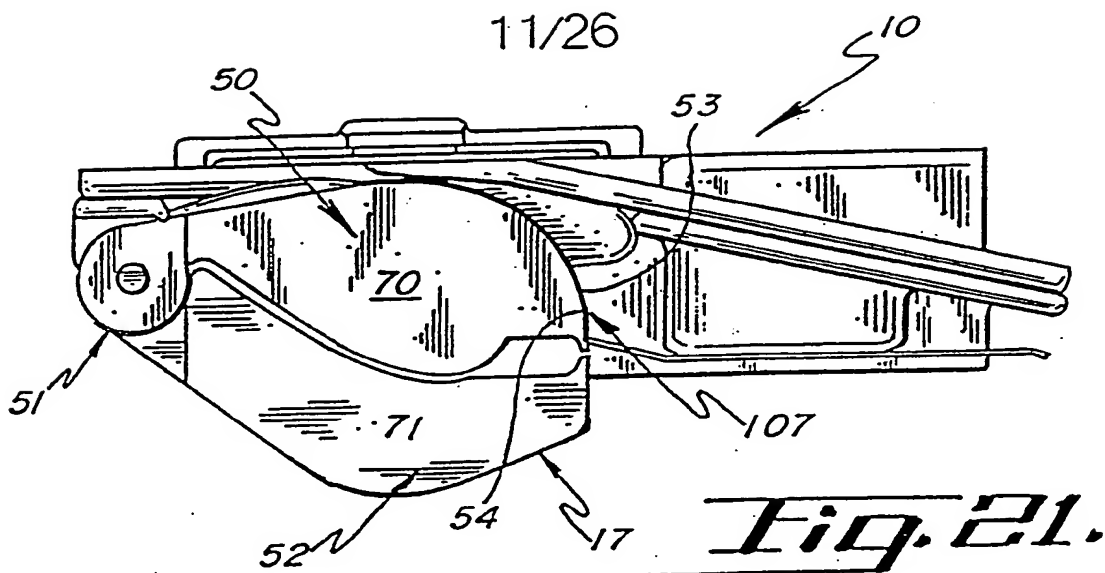


Fig. 20.

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**Fig. 22.**

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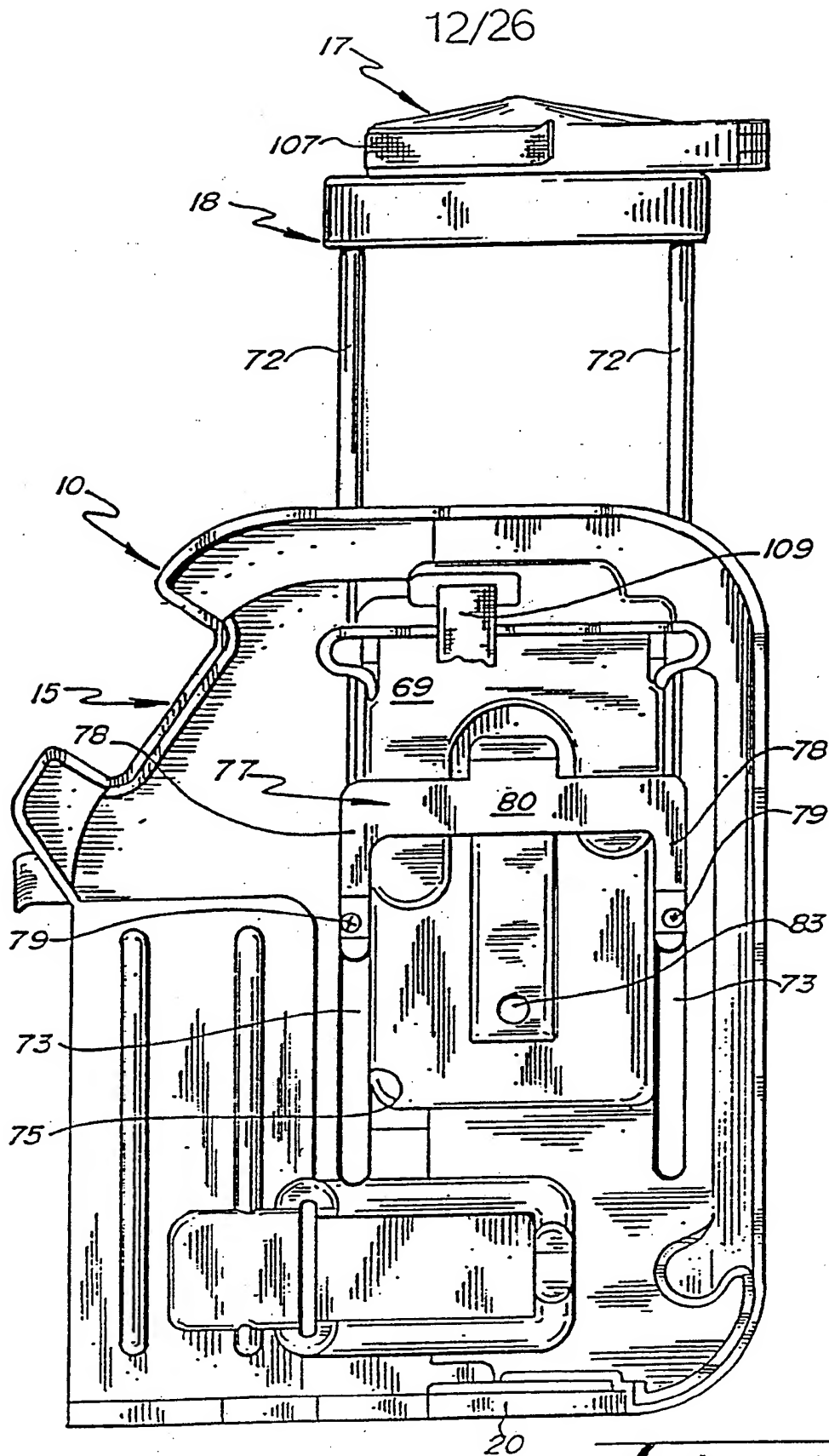
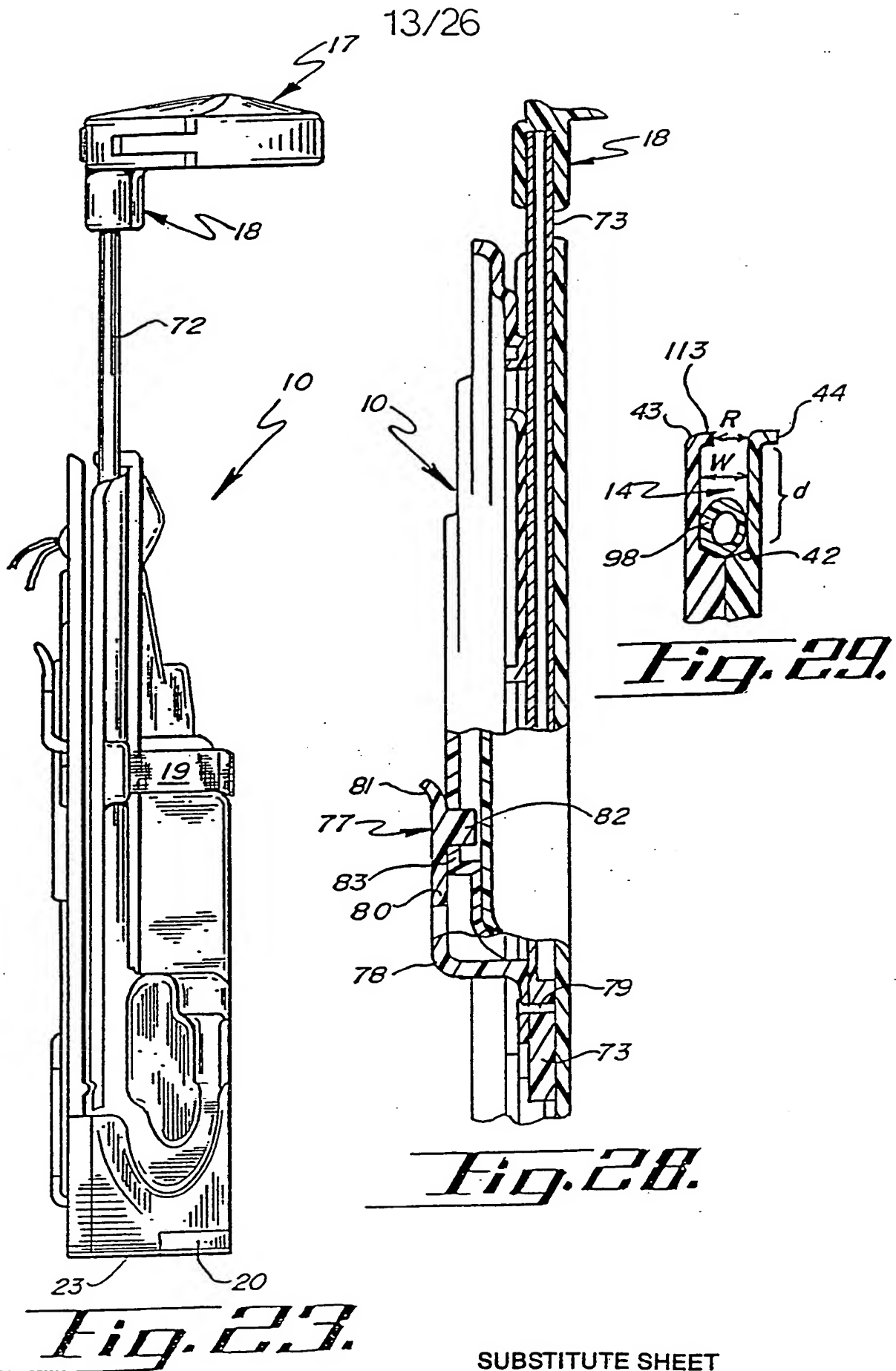


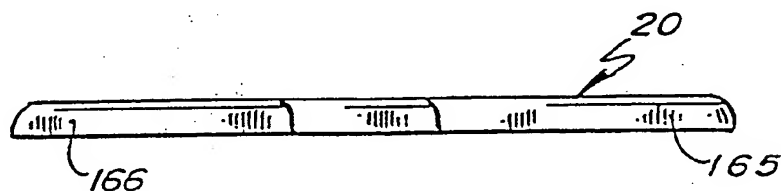
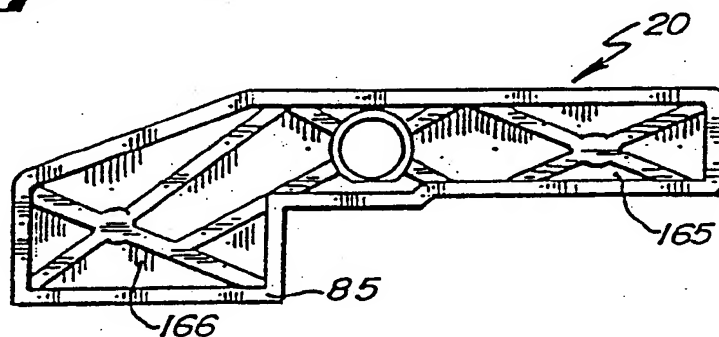
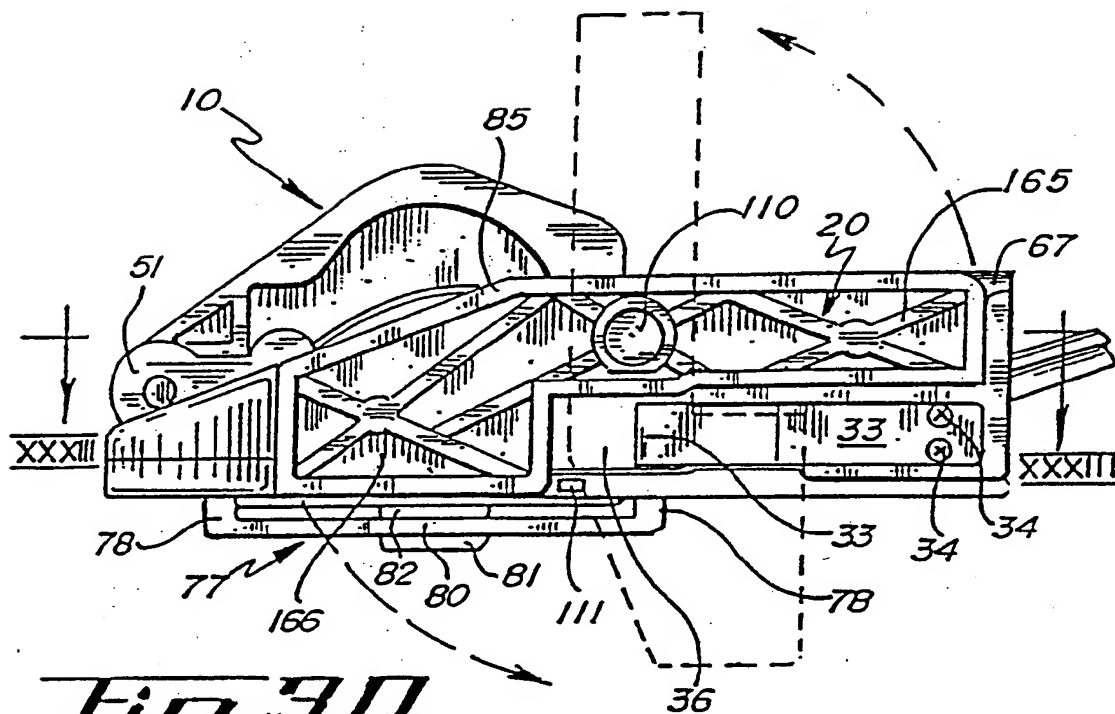
Fig. 24.

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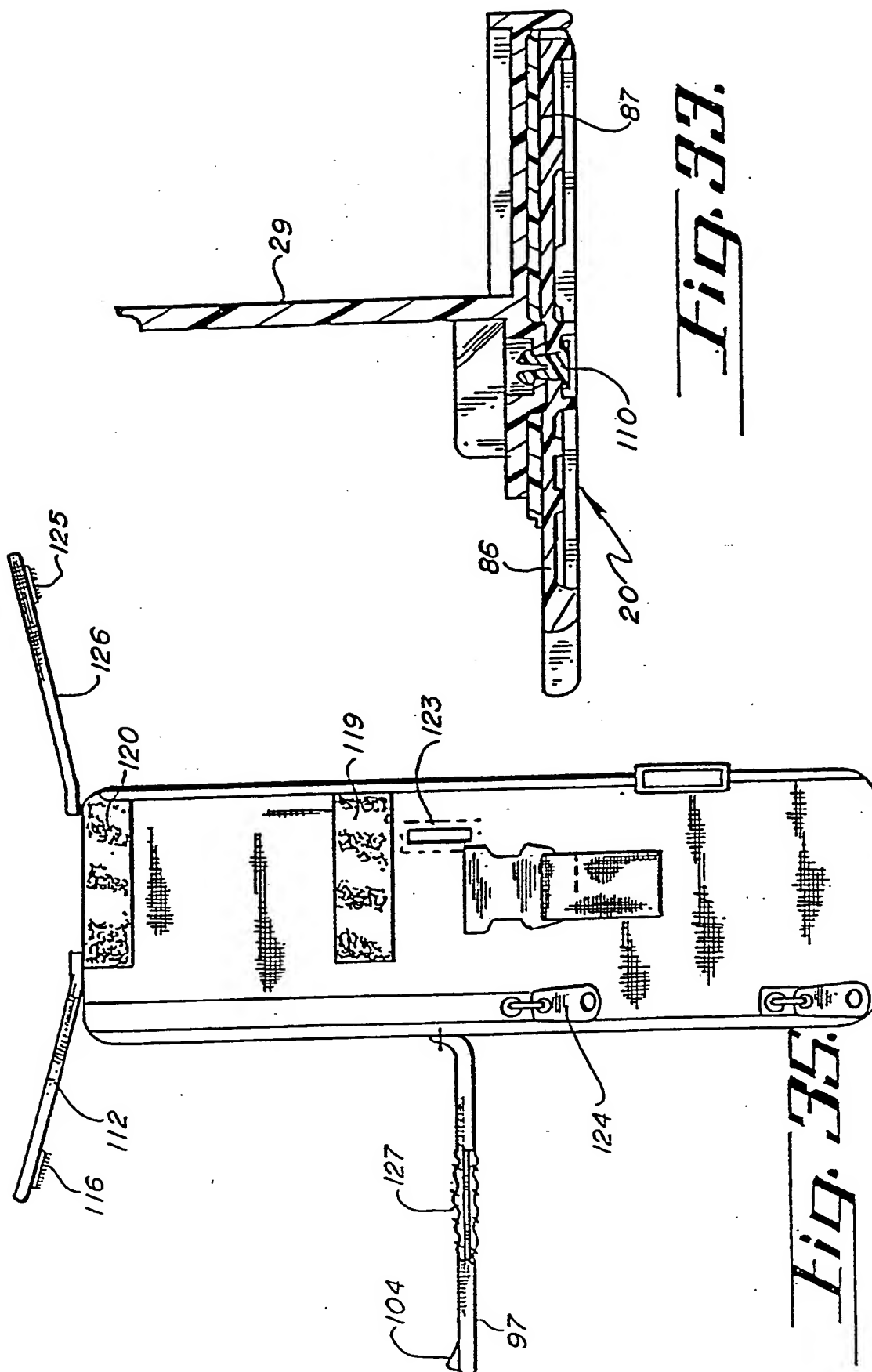
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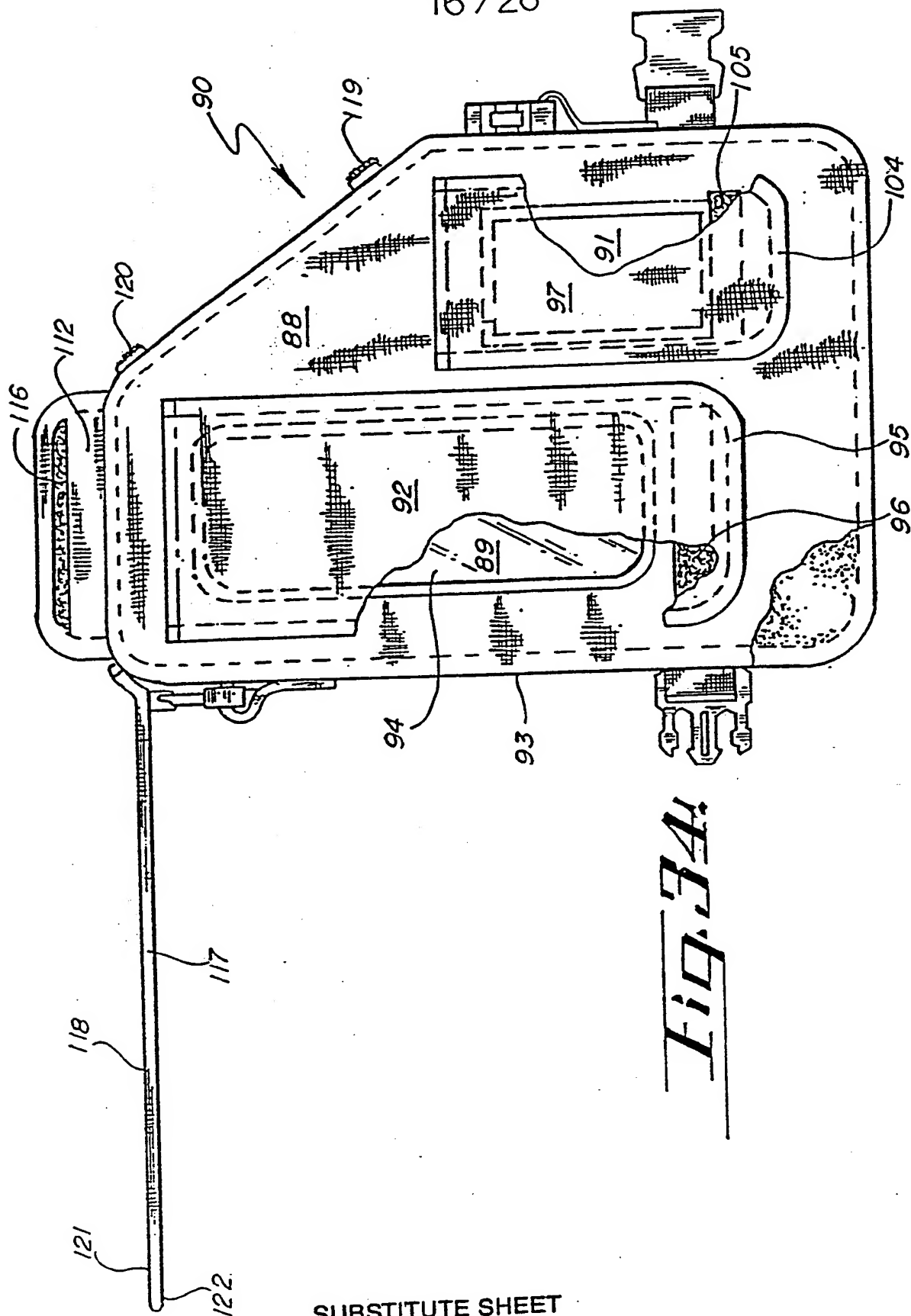


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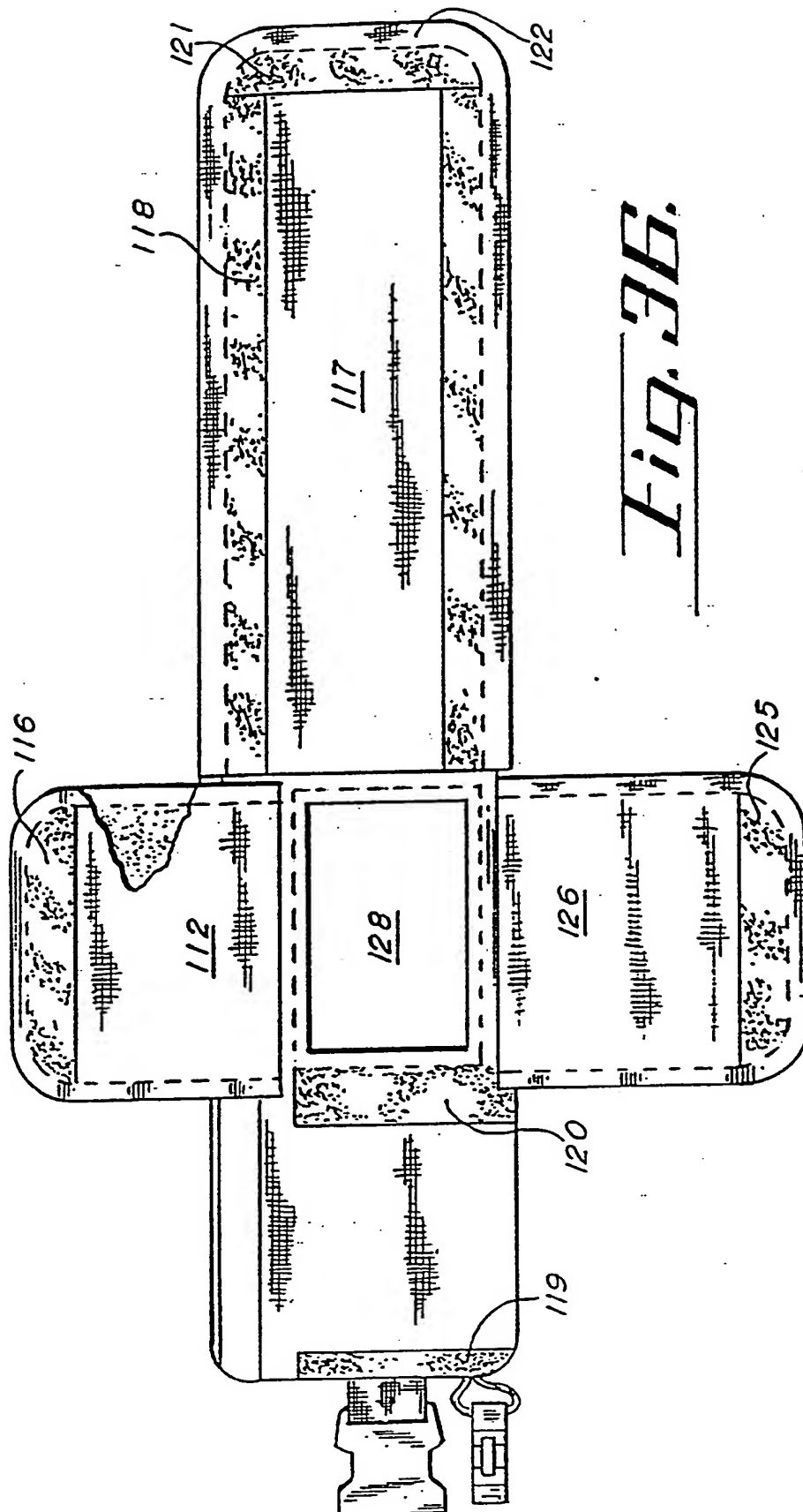
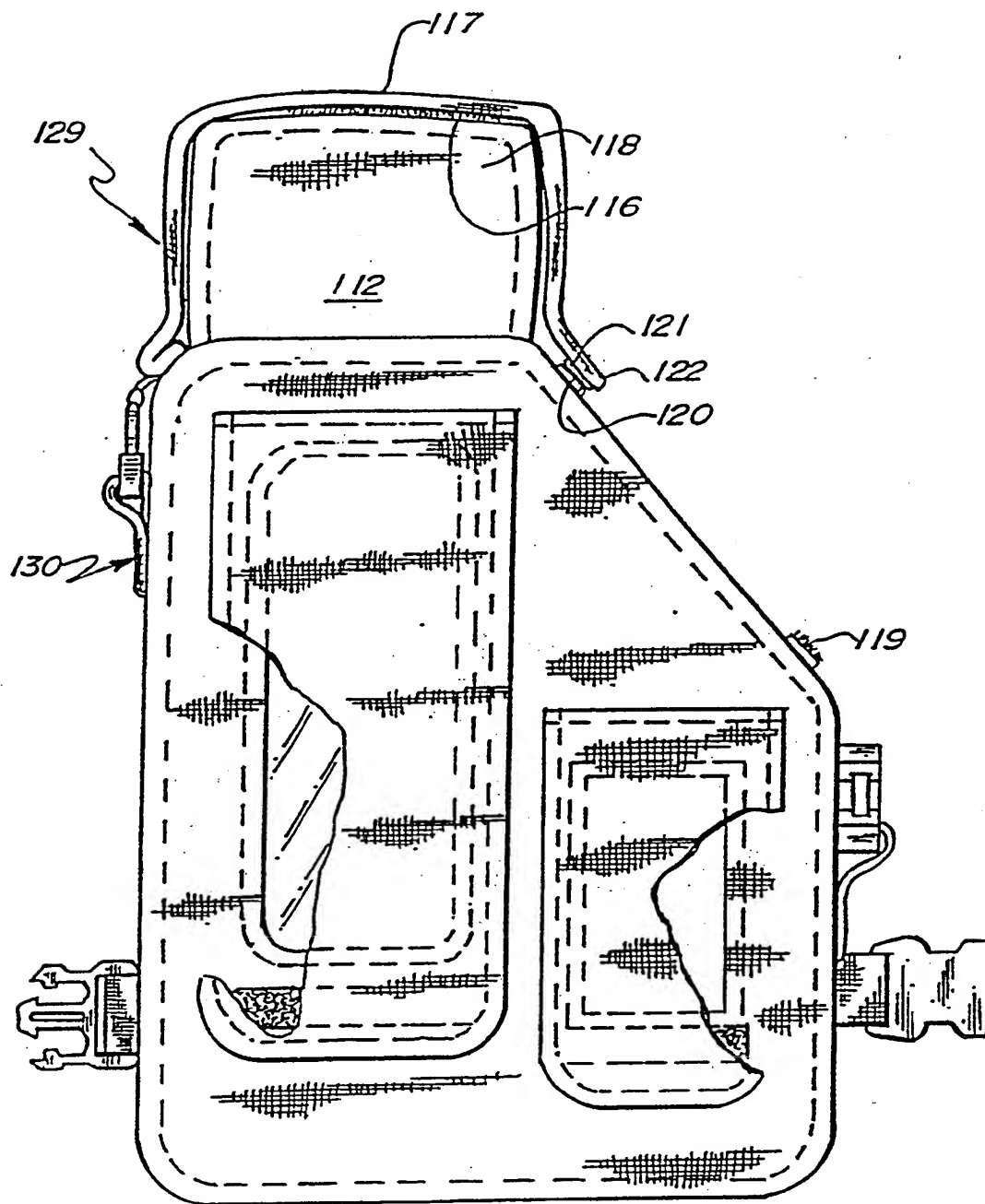


Fig. 36.

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*Fig. 38.*

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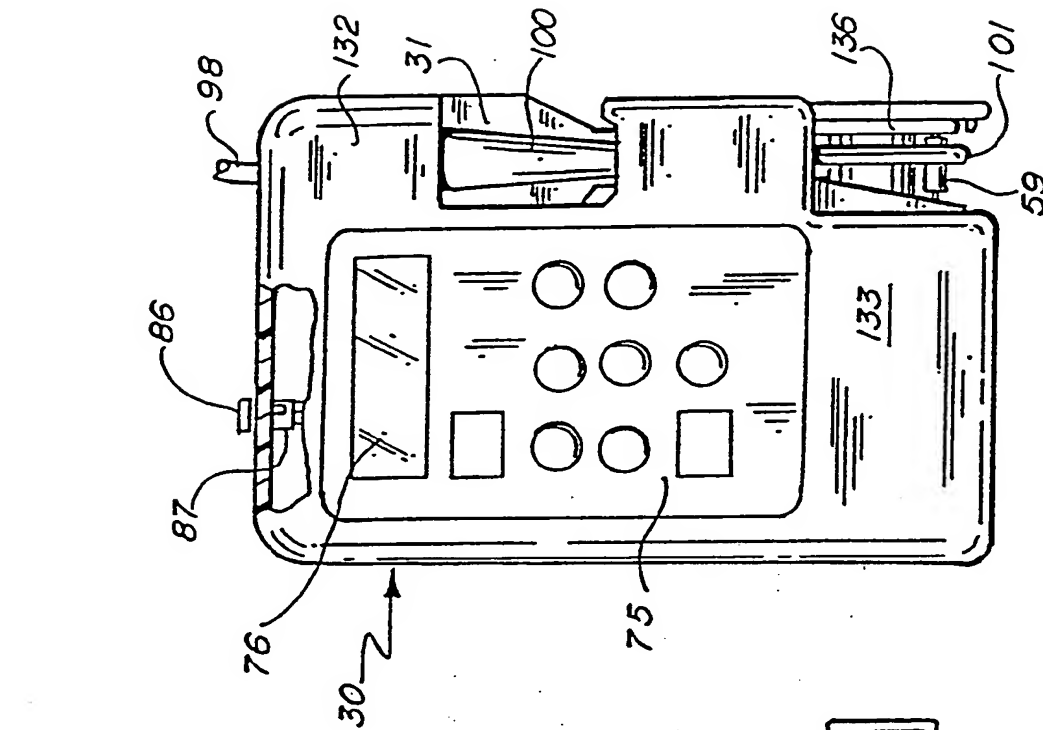


Fig. 39.

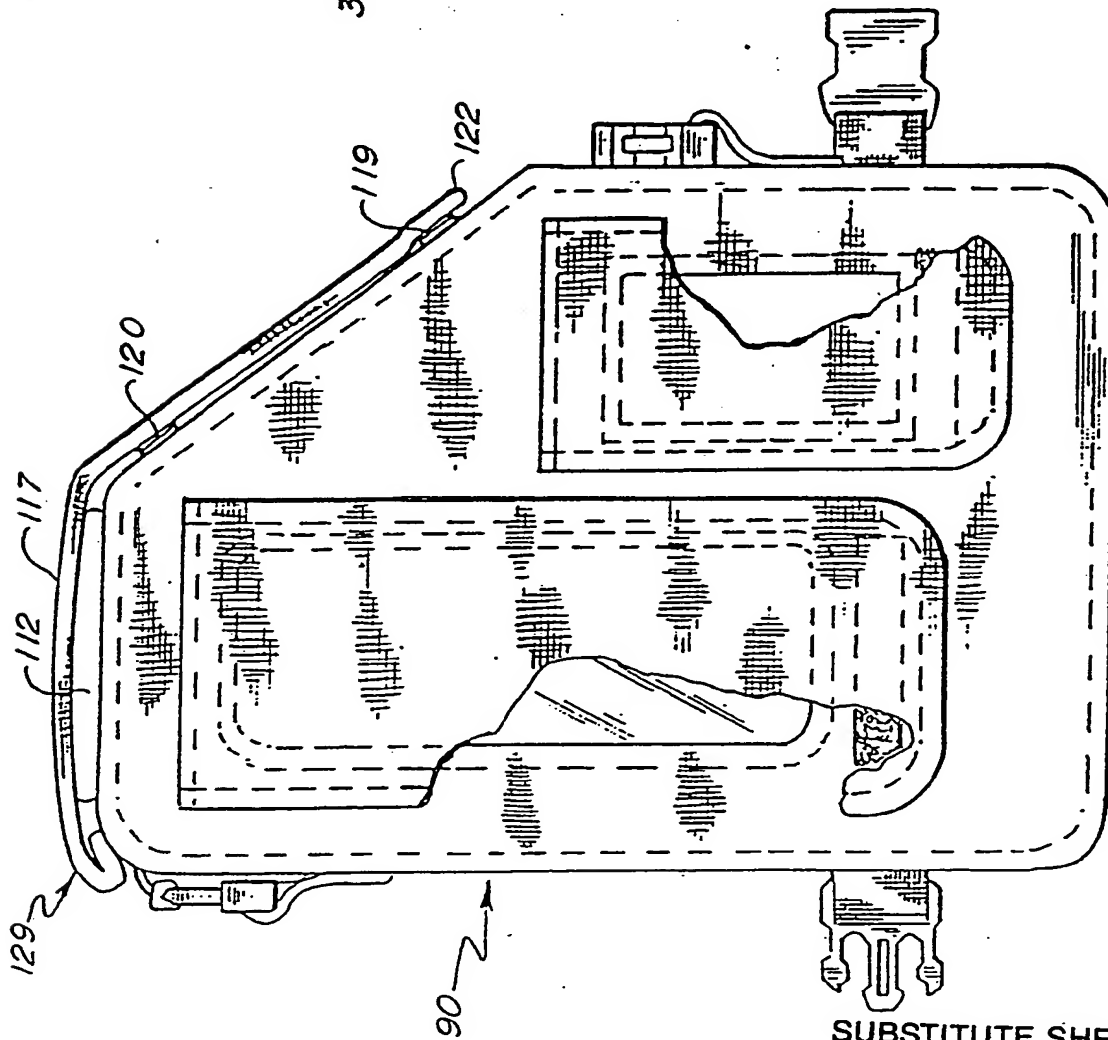
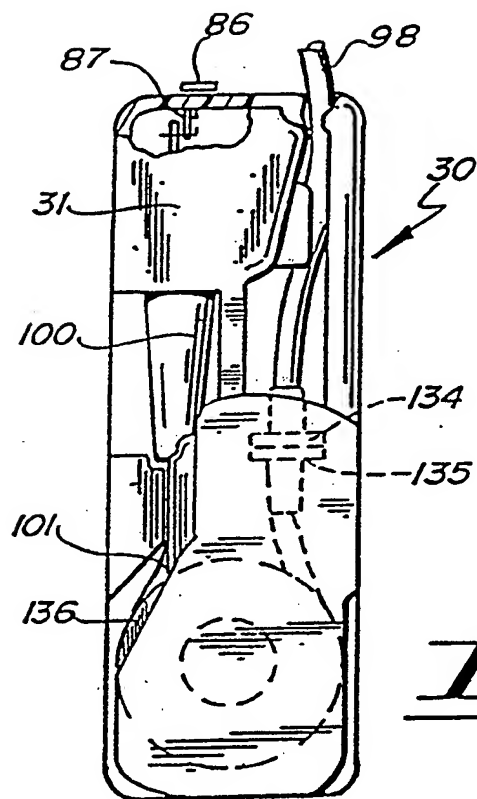
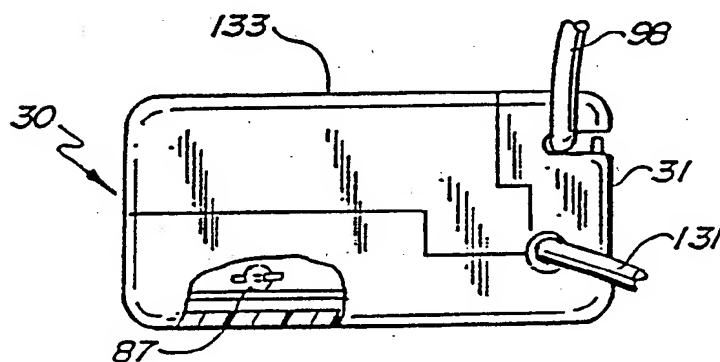


Fig. 37.

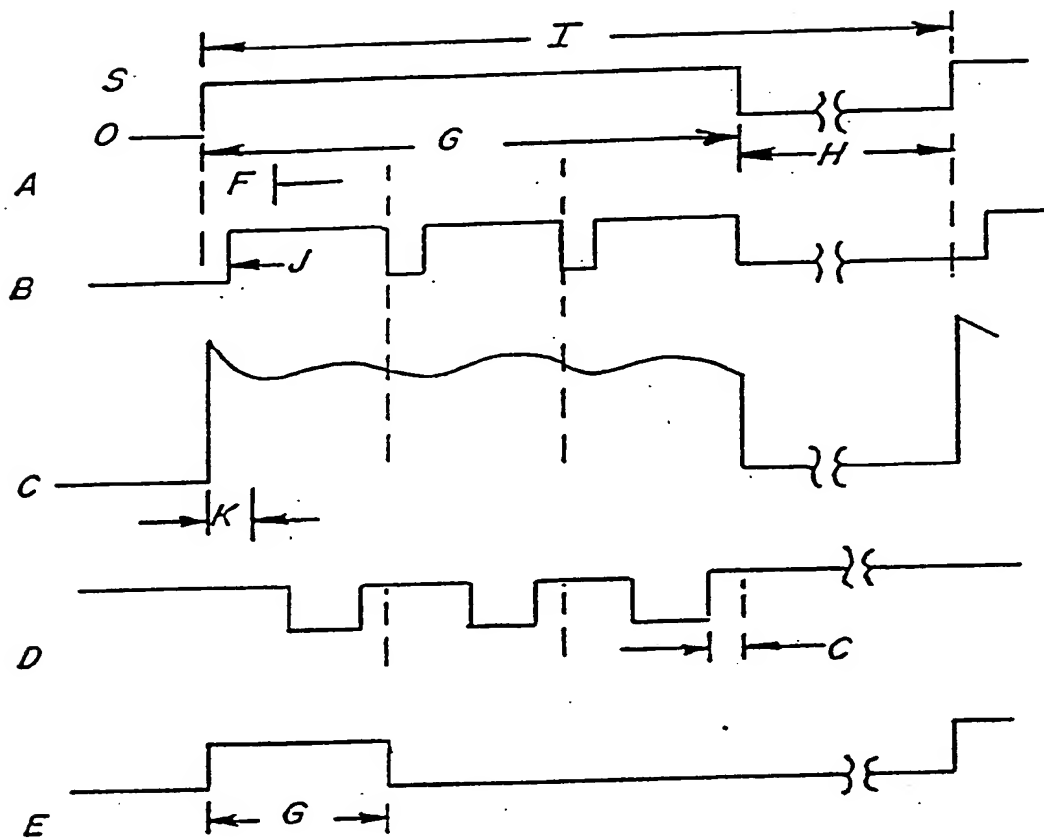
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*Fig. 40.**Fig. 41.*

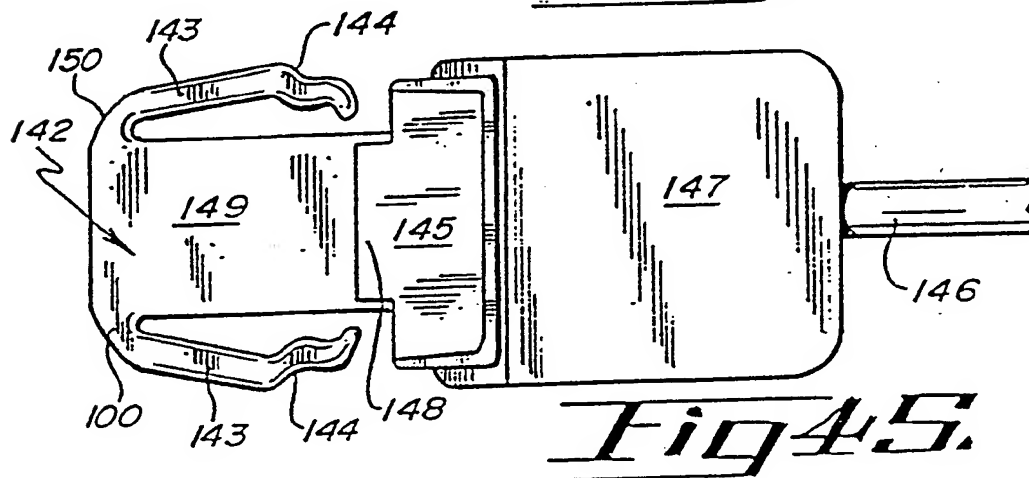
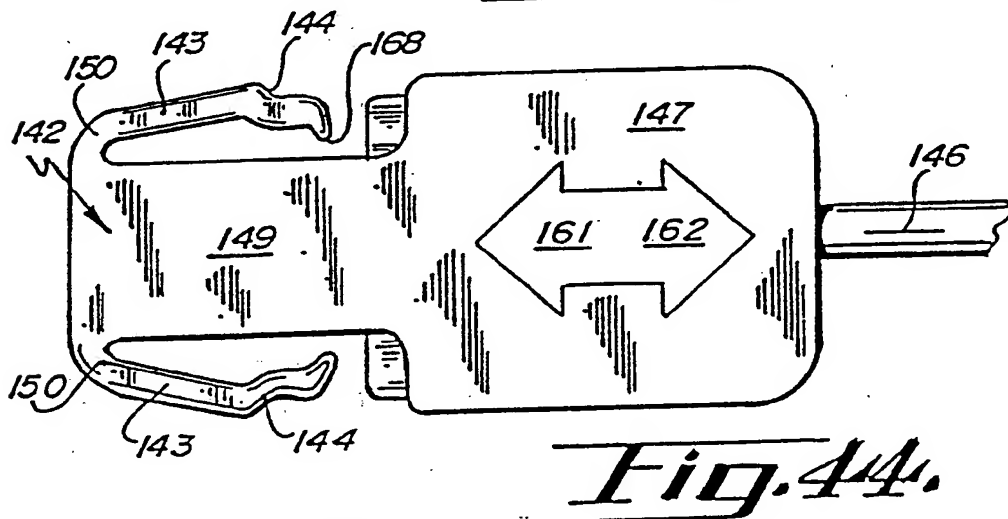
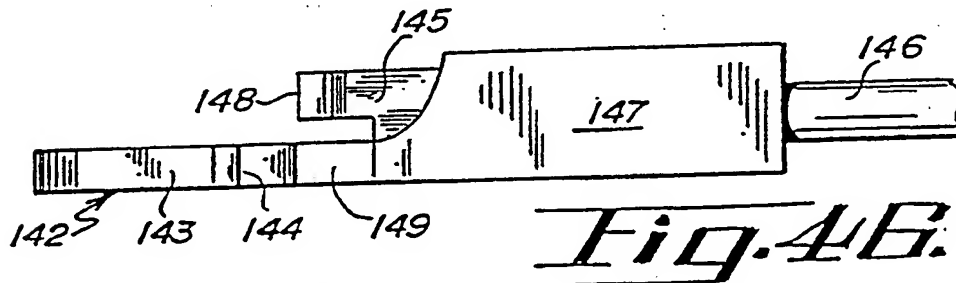
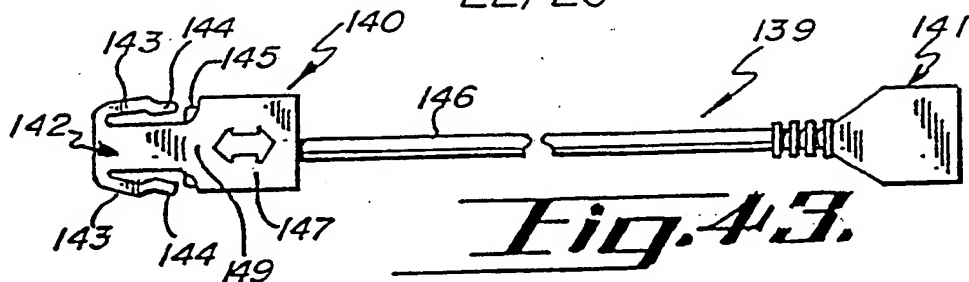
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*Fig. 42.*

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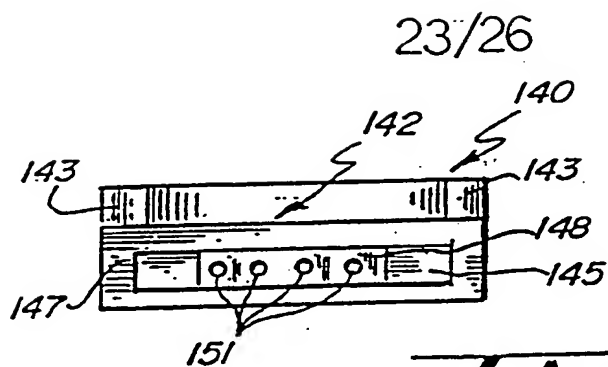


Fig. 47

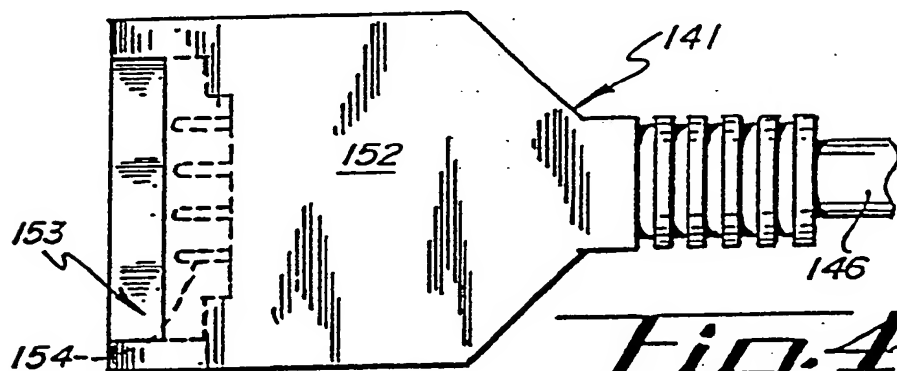


Fig. 48.

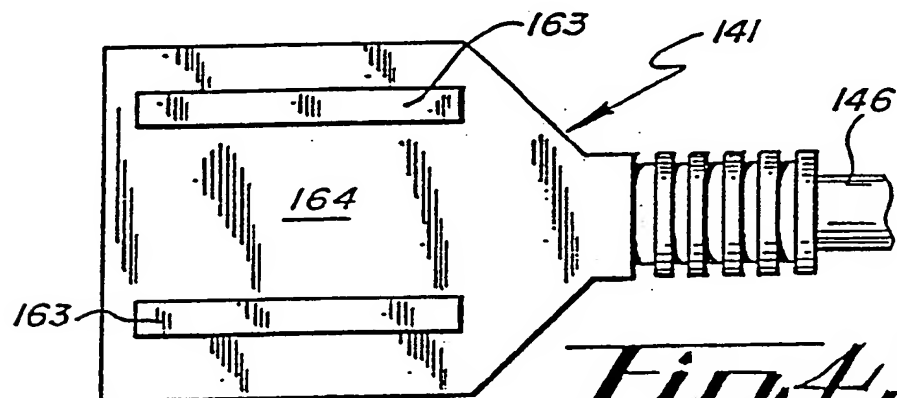


Fig. 49.

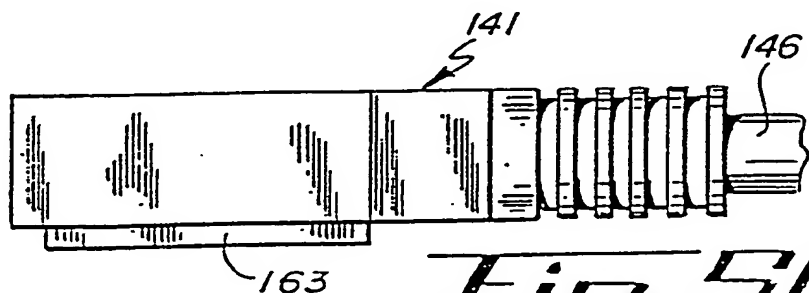
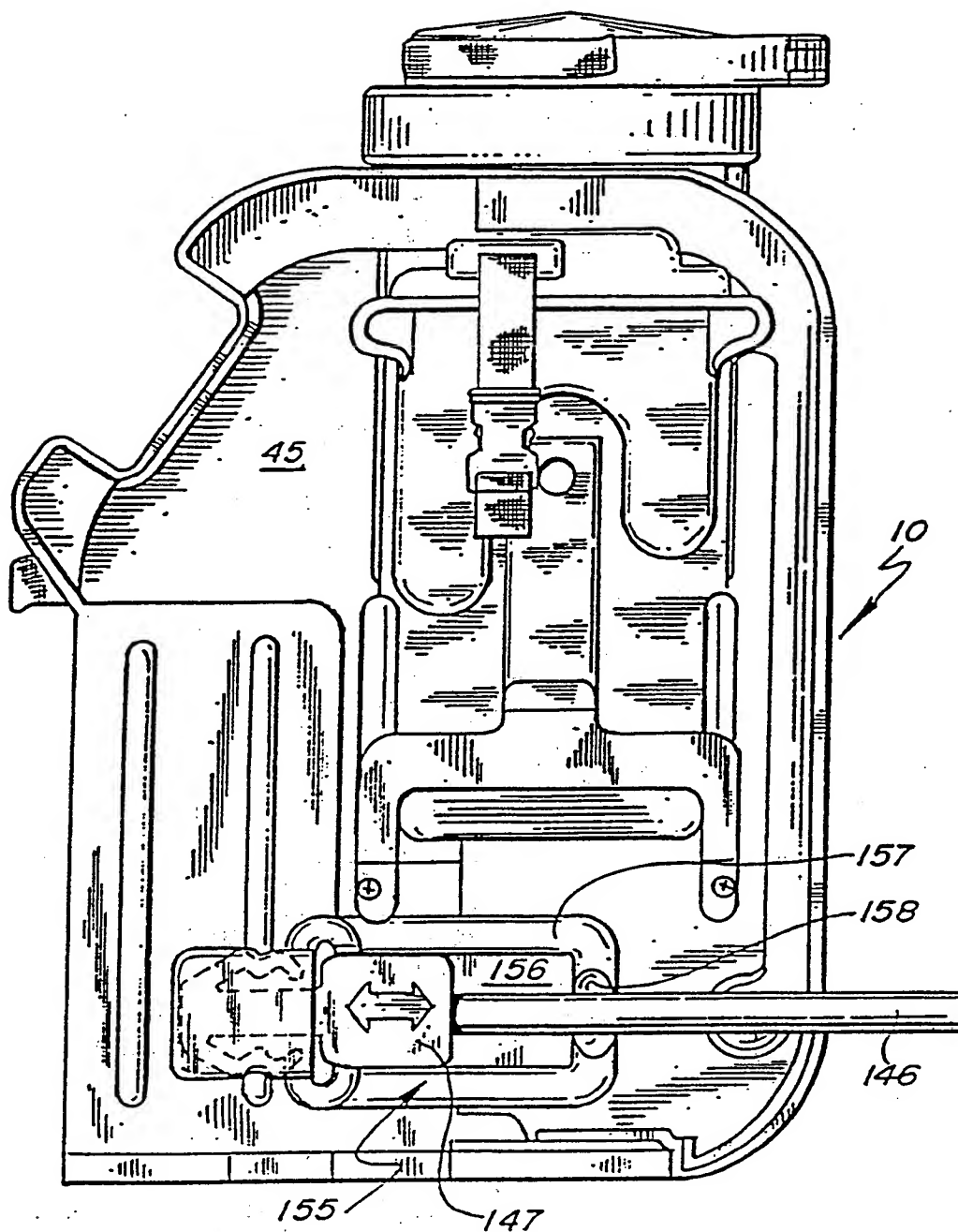


Fig. 50.

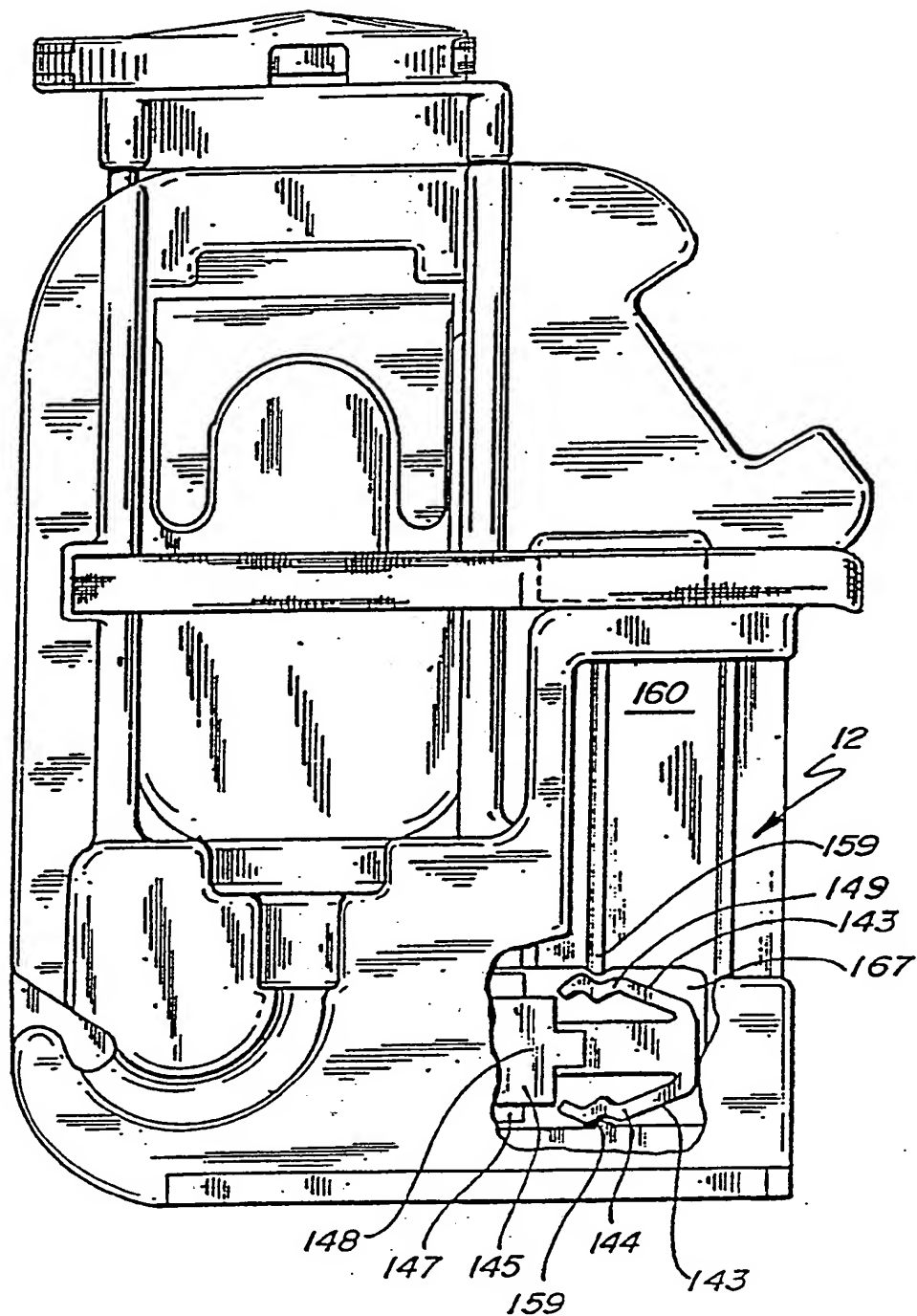
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*Fig. 51.*

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*Fig. 52.*

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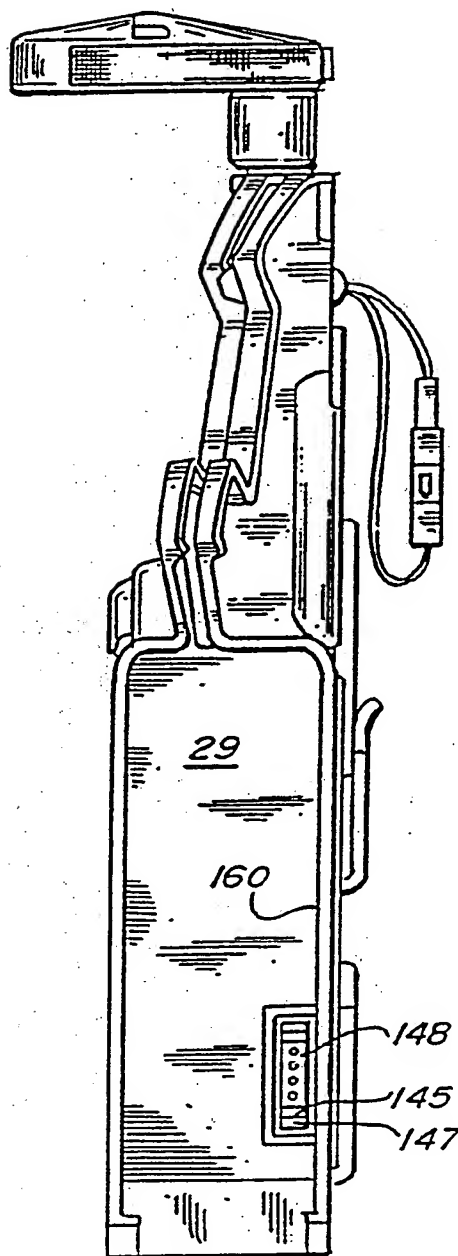


Fig. 53.

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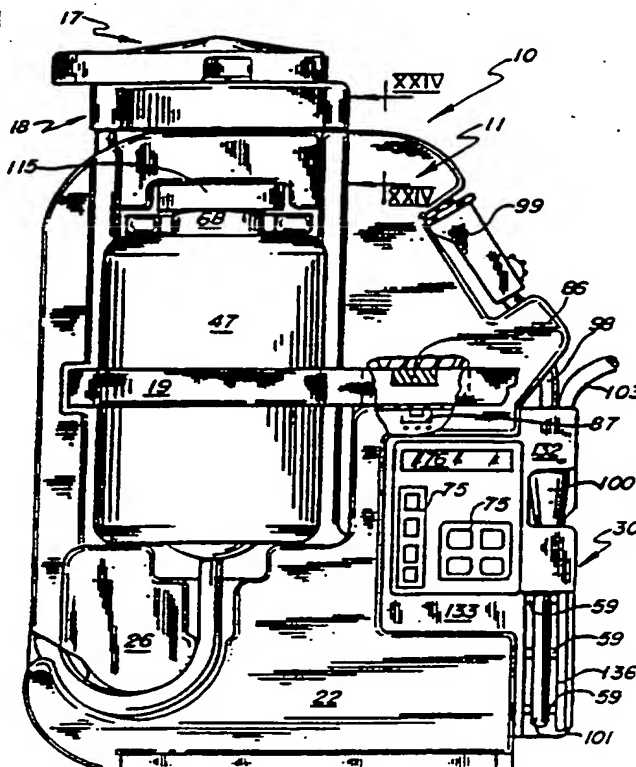
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			(43) International Publication Date: 15 October 1992 (15.10.92)
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(54) Title: AMBULATORY FLUID DELIVERY SYSTEM

(57) Abstract

The present invention relates to a fluid delivery system which includes a support device (10) for mounting a fluid delivery set (16) and an infusion pump (30) for ambulatory use. The support device (10) includes a compartment (12) for securely holding an infusion pump (30) and a separate compartment (13) for securely holding a fluid container (47, 49) of the fluid delivery set (16). The device further includes an elongate channel (14) into which the tubing (98) of the fluid delivery set (16) can be inserted and subsequently protected from kinking or inadvertent occlusion, and is adapted for use with rigid bottle (47), flexible bag (49), burette, spike set, etc. The device (10) may be used on an infusion pole, placed on a horizontal surface, or enclosed in a carrying case (90) for ambulatory use, and may include a recharging cable (139) which allows recharging of the pump (30) without removal of the pump (30) from the support device (10).



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INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 92/02619

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC Int.Cl.5 A 61 M 5/142 A 61 M 5/14 H 01 R 13/629		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
Int.Cl.5	A 61 M	
Documentation Searched other than Minimum Documentation to the extent that such Documents are included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹		
Category ^o	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
X	WO,A,9007947 (STEPHENS et al.) 26 July 1990, see page 6, lines 15-19; page 9, lines 4-9; figures 1-3 ---	1-4,9- 11,23- 26
X	WO,A,8203254 (BAXTER TRAVENOL) 30 September 1982, see page 10, lines 13-27; figures (cited in the application) ---	1-4,9- 12,23- 26,39- 44
X	EP,A,0039044 (FERRING ERZNEIMITTEL) 4 November 1981, see page 5, line 21 - page 6, line 29; figure 1 (cited in the application) ---	1-4,9- 12,23- 26,39- 44
-/-		
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>^o Special categories of cited documents: ¹⁰</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"A" document member of the same patent family</p> </div> </div>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
14-08-1992	02.12.92	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE	CLARKSON P.M.	

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)

Category °	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No.
A	US,A,4688595 (SREBNIK et al.) 25 August 1987, see column 1, line 50 - column 2, line 12; figures (cited in the application)	1,7,9- 12,23- 26,39, 68
A	FR,A,2162241 (S.A.T.A.S.) 20 July 1973, see page 1, line 25 - page 2, line 4; figure 1	1,9-11, 23-26, 39-44, 68
A	DE,A,3606930 (STIHLER GmbH) 10 September 1987, see column 4, lines 39-51; figures 1,3	1-6,19, 23,39, 68

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 92/ 02619

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

For further information see Form PCT/ISA/206 sent on 28.09.92.

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☒ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

1-47, 68 and 69

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO.

US 9202619
SA 59867

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on 01/12/92. The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

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FR-A- 2162241	20-07-73	None	
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82